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ABSTRACT:

Peptide mapping is a very important tool in biopharmaceuticals. It is a powerful technique most widely used to identify the sequence of amino acids in proteins. In this technique the digestion of protein is done by various protease enzymes like trypsin for degrading protein into amino acid and further into peptides. Peptides are like the biomatrix of the protein and by studying them we can study the whole protein formation and its structure. All proteins have different sequences of amino acids and peptide chain and to study the sequence of peptide chain in proteins, peptide mapping technique is useful. This technique becomes highly useful while manufacturing biosimilars or similar biologics to the reference biologic originator product because in the case of biosimilar to get exact quality, safety and efficacy as of the reference biologic the amino acid sequence should be exactly similar and thus to see whether the amino acid sequence is similar to the originator or not peptide mapping is used. Peptide mapping is usually carried out on HPLC or UPLC to separate and resolve the peptides and then as detector mostly mass spectroscopy is used thus combining LC-MS/MS for accurate identification and sequence analysis.

1. Introduction

Non-enzymatic chemical modifications such as deamidation, disulfide bond scrambling and oxidation can affect the stability and efficacy of biotherapeutic proteins. Peptide mapping, the method of choice for monitoring these modifications, has a significant drawback which is that peptide mapping sample preparation induces the same modifications.

A new sample preparation method is developed which prevented the above side effects. In this method, all sample preparation steps including reduction, alkylation and digestion are performed at low pH (mildly acidic conditions). Efficient reduction and alkylation at low pH utilized both specialized reagents and procedural modifications. The proteolytic step represented the major bottleneck since trypsin, the most commonly used protease in peptide mapping, is inhibited at acidic pH. This problem was overcome by supplementing trypsin with a low pH resistant Lys-C protease. A reagent with oxygen scavenging activity was also selected, which was successfully applied to suppress protein oxidation during sample preparation.

The method was optimized for use with common sample preparation procedures based on protein denaturation followed by dilution or size exclusion clean-up. Necessary optimizations were introduced to ensure efficient digestion of proteolytically-resistant protein domains, minimal baseline noise in UV HPLC and LC/MS and high analytical reproducibility.

4. Establishing efficient reduction and alkylation at low pH

Conventional reagents used to reduce and alkylate disulfide bonds favor alkaline conditions. To achieve efficient reduction and alkylation at low pH following steps were taken:

- Tris(2-carboxyethyl)phosphine (TCEP), a reducing reagent retaining high activity over a broad pH range including mildly acidic conditions, was selected for the method.

- Iodoacetamide (IAM) was selected as an alkylating agent. To compensate for its decreased activity at acidic pH, we allowed alkylation to proceed over digestion period.

Procedure for protein reduction and alkylation at low pH

Reduction with TCEP, 37°C 30 min

Alkylation with IAM, 37°C 30 min (initial alkylation step)

Digestion (alkylation is allowed to proceed over digestion period)

Panitumumab was reduced with TCEP, alkylated with IAM, digested and analyzed with LC/MS (Q Exactive, Thermo). All steps were performed at low pH as shown on the left.

Note: Iodoacetic acid (IAA) supported similar efficient alkylation in our low pH method.

Efficient reduction and alkylation was achieved at low pH requiring minimal procedural modifications.

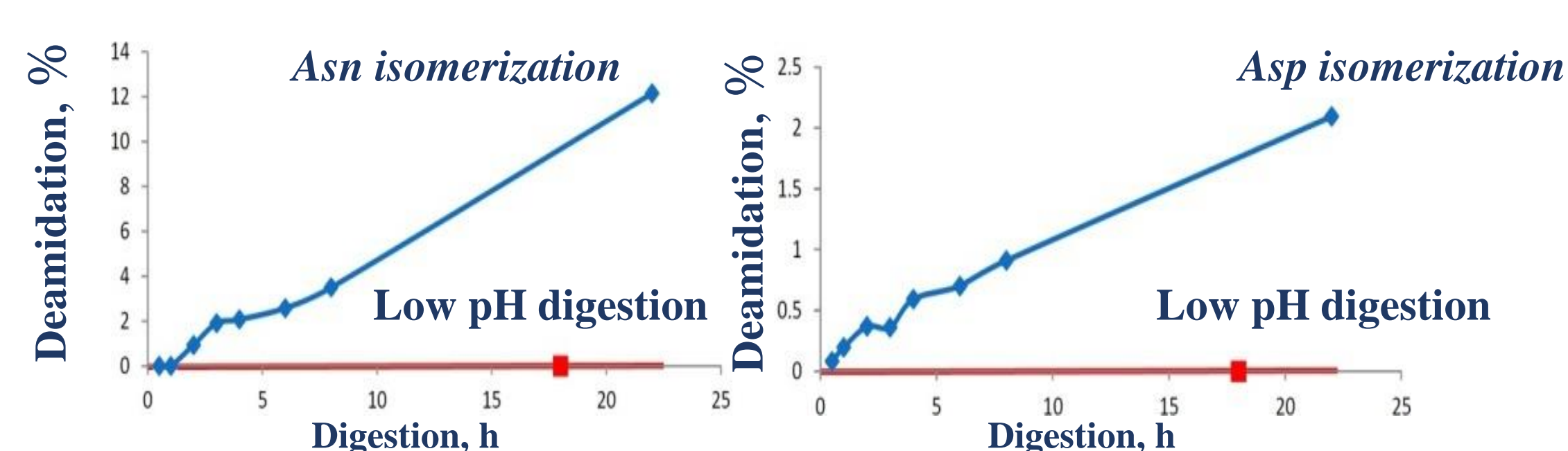
5. Suppression of protein oxidation with an oxygen scavenger reagent

Various excipients and impurities can cause protein oxidation during sample preparation. To protect proteins from oxidation we selected a reagent with high oxygen scavenging activity ('oxidation suppressant').

A model IgG (Adalimumab) was denatured, reduced, alkylated and digested according to the low pH sample preparation procedure in the presence of an oxidation agent (hydrogen peroxide) with or without the oxidation suppressant. The digests were analyzed with LC/MS. The data indicate suppression of oxidation.

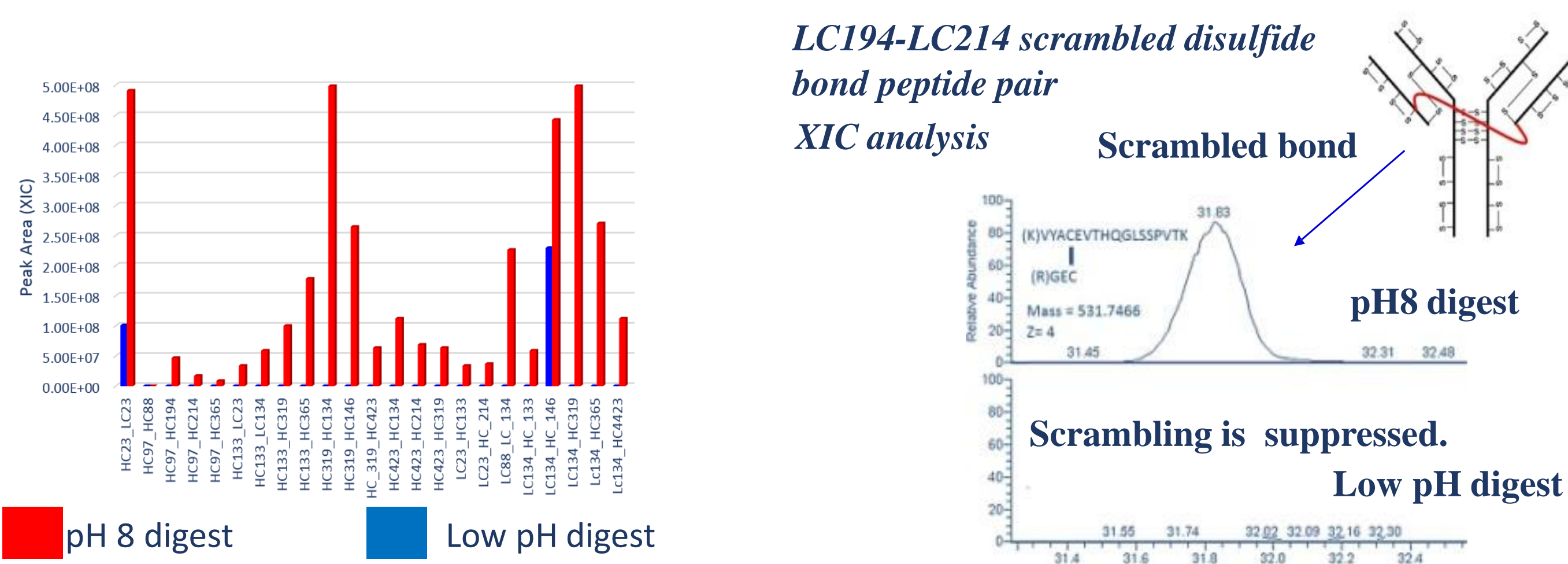
2. Artificial non-enzymatic PTMs induced during sample preparation and low pH solution

Asn deamidation and Asp isomerization induced during protein digestion



mAb was digested at 37°C at conventional (pH8) or low pH (mildly acidic) conditions. Aliquots of the digests were collected over the course of digestion reaction and analyzed with LC/MS.

Disulfide bond scrambling induced during sample preparation



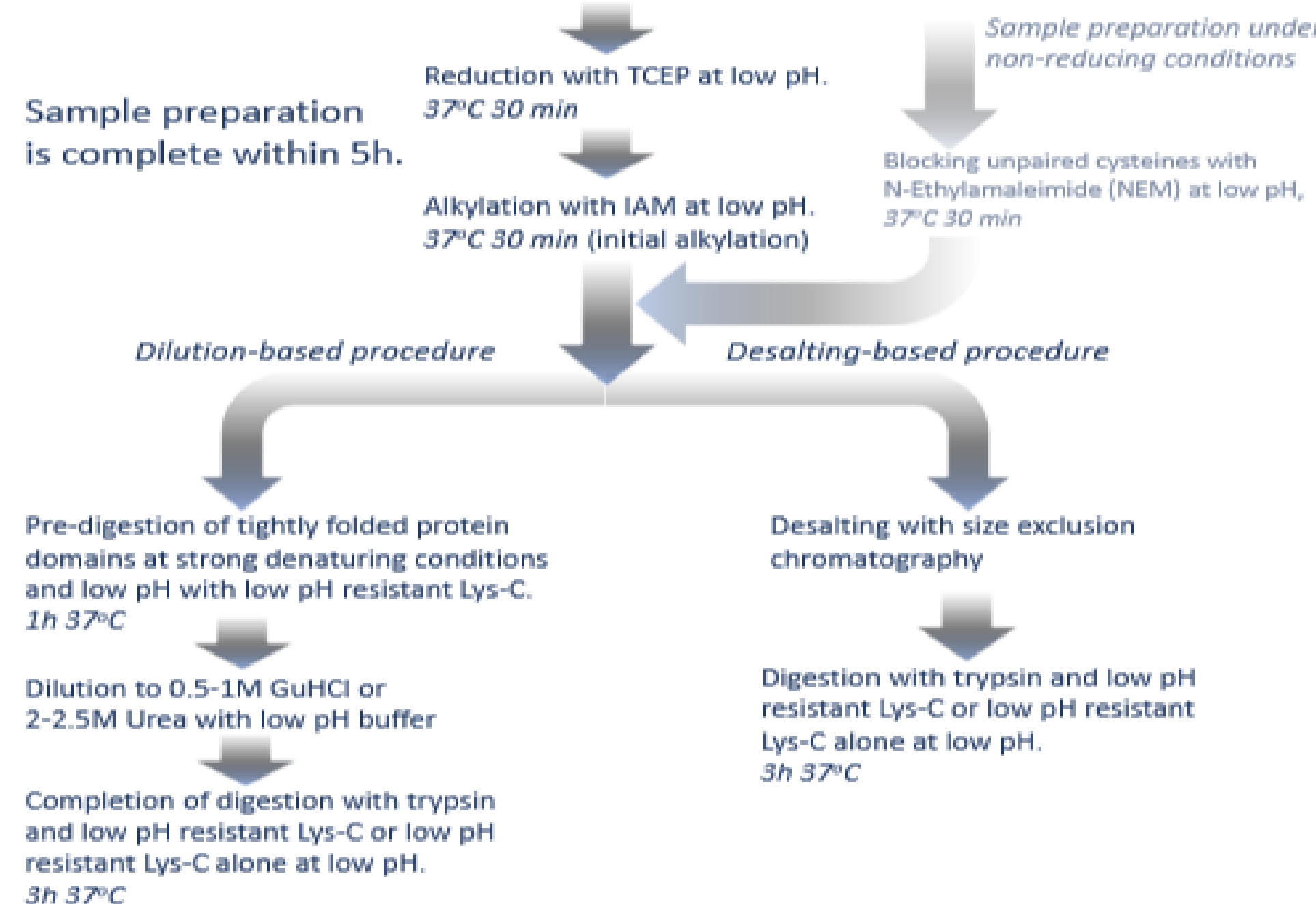
Panitumumab was digested at 37°C at conventional (pH8) or low pH (mildly acidic) conditions and disulfide bond scrambling was analyzed with LC/MS.

Alkaline conditions favored by conventional sample preparation induce non-enzymatic PTMs. Suppression of these PTMs requires use of acidic conditions (low pH).

6. Adaptation of the method for common sample preparation procedures

Peptide mapping sample preparation at low pH

Protein denaturation in a concentrated GuHCl or Urea reconstituted in a low pH buffer



7. Conclusion

- A new method for peptide mapping is developed in which all sample preparation steps are performed at low pH (mildly acidic conditions).

- A robust tryptic protein digestion at low pH by supplementing trypsin with a specialized, low pH resistant Lys-C was developed.

- The method was optimized for efficient reduction, alkylation and digestion efficiency at low pH, as well as minimal baseline noise and high reproducibility. It was successfully incorporated into common sample preparation procedures based on use of denaturing agents followed by dilution or size exclusion clean-up prior to digestion.

- Sample preparation is complete within 5h in our method.

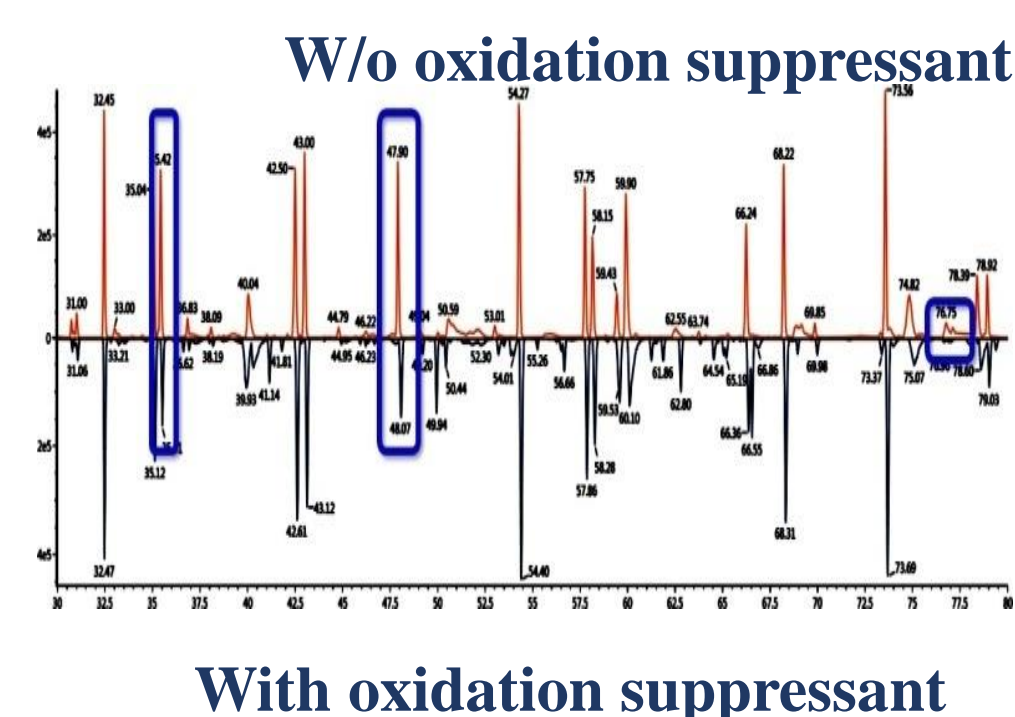
- A reagent with high oxygen scavenging activity was selected for optional use as a protein oxidation suppressant during sample preparation.

- The method offers an efficient means for preventing artificial non-enzymatic PTMs commonly induced during peptide mapping sample preparation.

8. References

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Suppression of H₂O₂-induced methionine oxidation during IgG digestion (oxidized methionine residues, %)



The oxidation suppressant suppressed protein oxidation during sample preparation in a model experiment.