

**MODELING AND CONTROLLING OF THE
DC-UPS USING MICROCONTROLLER PIC
16F877**

Major Project Report

Final Review

Submitted in partial fulfillment of the requirements

For the degree of

MASTER OF TECHNOLOGY

IN

ELECTRICAL ENGINEERING

(Power Electronics, Machines and Drives)

By

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May 2014

I like to dedicate my thesis to

Almighty and
My Family...

Undertaking For Originality of the Work

I, **Ghata Shashank Patel(Roll No:12MEEP16)**,give undertaking that the Major Project entitled ”**Modeling and Controlling of the DC-UPS using Microcontroller PIC16F877**” submitted by me,towards the partial fulfillment of the requirement for the degree of Master of Technology in Power Electronincs, Machines and Drives ,Electrical Engineering,under Institute of Technology, Nirma University,Ahmedabad is the original work carried out by me and I give assurance that no attempt of plagiarism has been made.I understand that in the event of any similarity found subsequently with any published work or any Dissertation work elsewhere,it will result in severe disciplinary action.

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Abstract

The uninterruptible power supply (UPS) is used in applications for which a loss of supply could have severe consequence. Out of the two types of UPS, the DC-UPS offers several advantages like efficiency, reliability, power quality and economy as compared to the AC-UPS. The DC-UPS is an internal part of the AC-UPS (DC-UPS + Inverter= AC UPS).If it is considered from the Inverter usage point of view, the DC-UPS is considered as a Off-line UPS. The DC-UPS can be used in applications like radio base stations and repeaters, SCADA systems, tower and obstruction lightening, remote telemetry, video cameras, gate openers, security systems, roadway caution signs, LED traffic controls, WiFi/WiMax back-up power, grid-tie solar systems, low voltage lighting, Railway coach battery charger etc. Due to the so many advantages offered, the DC-UPS is developed which has specifications: 3 ϕ , 50 Hz, 415 V AC input; 405 V DC, 25 A Output. The DC-UPS consists of a six pulse fully-controlled rectifier, a choke, a capacitor and a battery bank containing 34 batteries, fuse, MCCB, thyristor firing circuit, feedback control circuit, power supply etc. For the easy controlling of the system parameters like voltage and current, a microcontroller PIC16F877 is used. This microcontroller is a 40-pin IC having 20 MHz clock input, 200 ns instruction cycle and many more features. The tasks like generation of the gating signals for thyristos, zero crossing detection of the input line-to-line voltage, conversion of analog signal to digital form and many more are taken care by the microcontroller.

Abbreviations

AC	Alternating Current
DC	Direct Current
UPS	Uninterruptible Power Supply
EMI	Electromagnetic Interference
PWM	Pulse Width Modulation
PFC	Power Factor Correction
SCADA	Supervisory Control and Data Acquisition
IGBT	Insulated Gate Bipolar Transistor
MOSFET	Metal Oxide Field Effect Transistor
THD	Total Harmonic Distortion
WDT	Watchdog Timer
RAM	Random Access Memory
CPU	Central Processing Unit
SSP	Synchronous Serial Port
PSP	Parallel Slave Port
USART	Universal Synchronous Asynchronous Receiver Transmitter
ADC	Analog to Digital Converter
SPI	Serial Peripheral Interface

Nomenclature

I_L	Load Current
I_B	Battery Charging Current
I_O	Total Output Current
P_O	Output Power
V_S	Supply Voltage
I_S	Input Current
V_{XL}	Line Choke Voltage Drop
D_{max}	Maximum Duty Cycle
D_{min}	Minimum Duty Cycle
V_d	DC Voltage
I_d	DC Current
I_{ac}	RMS Ripple Current
f	Frequency
V_{ac}	RMS Voltage Ripple
V_m	Maximum Input Voltage
ϕ	Phase
E_{drm}	Repeatative peak off-state Voltage
t_H	Output High-level duration for the pulase generated using IC 555
t_L	Output Low-level duration for the pulase generated using IC 555
T	Total Time duration for the pulase generated using IC 555
V_{drop}	Voltage Drop in a Semiconductor Switch
B_m	Flux Density
η	Efficiency
δ	Current Density
K_w	Window Utilisation Factor
A_p	Area Product

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Chapter 1

Introduction to UPS

In applications, such as a medical intensive care systems, chemical plant process control, safety monitors or a major computer installations, where even a temporary loss of supply could have severe consequence, there is need to provide an uninterruptible power supply system which can maintain the supply under all conditions. Therefore, the function of a UPS is to provide an interrupted free supply to power to the ac load, which cannot be directly fed from dc source and dc is required to be converted into ac. A UPS a power conditioner which [1]:

- a. Provides good quality power to the load at all conditions of supply power.
- b. Regulates the load voltage when the mains voltage fluctuates.
- c. Provides complete isolation between the load and the mains.
- d. Suppresses the line transient (voltage spikes) and minimizes EMI (RFI) problems.
- e. Provides a constant voltage and constant frequency supply to the critical load.

Figure 1.1 shows the block diagram of a typical UPS system. A rectifier converts a single-phase or three-phase ac voltage into dc, which supplies power to the inverter as well as the battery bank (to charge it). The inverter gets a dc input voltage from

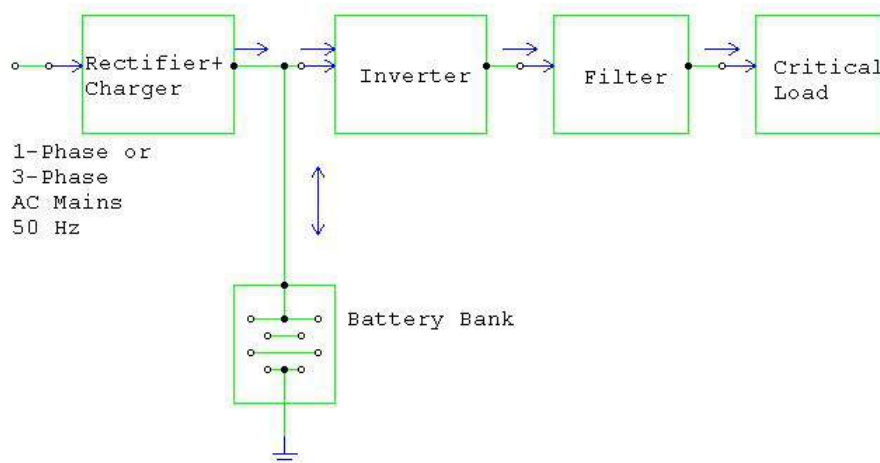


Figure 1.1: Block diagram of typical UPS system

the rectifier when the ac mains is ON, and from the battery bank when the ac mains is OFF. Inverter converts this dc voltage into ac voltage and through a suitable filter applies it to the load. If the PWM inverter is used, then the filter can be eliminated. A static switch will connect or disconnect the battery from the input of the inverter depending on the status of ac mains.

1.1 UPS Configurations

Depending on the arrangement of the basic blocks, UPS systems are classified as:

- a. On-line or inverter preferred UPS system.
- b. Off-line or line-preferred UPS system.
- c. Line-interactive UPS system.

These configurations have been discussed in the following sections.

1.1.1 On-line UPS (Inverter Preferred)

Fig 1.2 shows the block diagram of the on-line UPS systems. On this mode of operation, the load is always connected to the inverter through the UPS static switch. The UPS static switch is normally ON switch. It turns-off only when the UPS system fails. In that case the Mains Switch Off switch and used only when UPS is to be bypassed. The various operating modes are:

Mode I:

When the ac mains is ON, the rectifier circuit will supply the power to the inverter as well as to the battery. Therefore, it acts as a rectifier cum charger. Hence, its ratings are usually higher. The inverter output is connected to the load via UPS static switch. Battery will be charged in this mode.

Mode II:

If the supply power fails suddenly, the rectifier output will be zero and hence the battery-bank now supplies power to the inverter without any interruption and delay. There will not be any change in inverter as well as the load.

After restoration of the line supply, the charger supplies the inverter and recharges the battery automatically first in constant current mode and then in the constant potential mode. Various rates of battery charge may be set depending upon the application. The inverter has to be designed carefully because it supplies the load continuously. There should not be frequent failure of the inverter-system.

Mode III:

In case if the UPS fails (inverter fails), then the normally OFF mains static switch is turned-on which automatically transfers the ac lines to the load in less than cycle period with no phase discontinuity. This not only maintains power to the load, but also actuates the failure alarm signal to draw attention of the attendant. This type of system is more popular because it can provide full isolation of the critical load from the ac line and also provides power conditioning. Its changeover time is very less and there is no interruption during transfer from line to battery and vice versa.

This system protects the critical load against surges, spikes, line noise, frequency and voltage variation, brownout and outages. All these protections are not available in the off line systems.

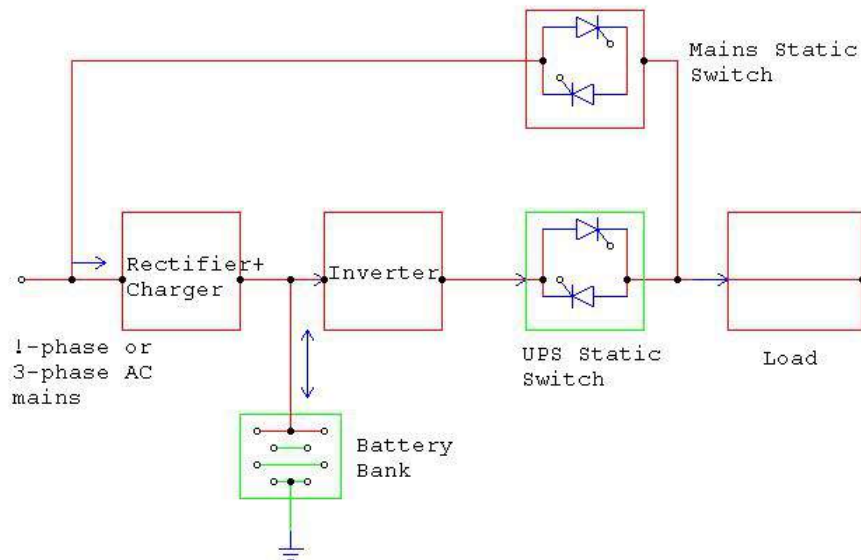


Figure 1.2: On-line UPS System

1.1.2 Off-line UPS(Line Preferred)

The block diagram for the off-line UPS is shown in 1.3. As it can be observed, the only difference between the off-line UPS is that mains-static switch here is a normally ON switch. It connects the ac mains directly to the load when the mains is ON. The battery charger is a stabilized one which maintains the battery on float at fully charged condition and at the same time provides stabilized power to the inverter. The other static switch, i.e UPS static switch is normally OFF switch. It is closed only when the mains fails. Thus, in the off-line UPS, the inverter comes into the circuit only when the mains fails.

The rectifier/charger has to do only one function, to charge the battery bank. Therefore, its size and power rating is lower than that of an on-line UPS system

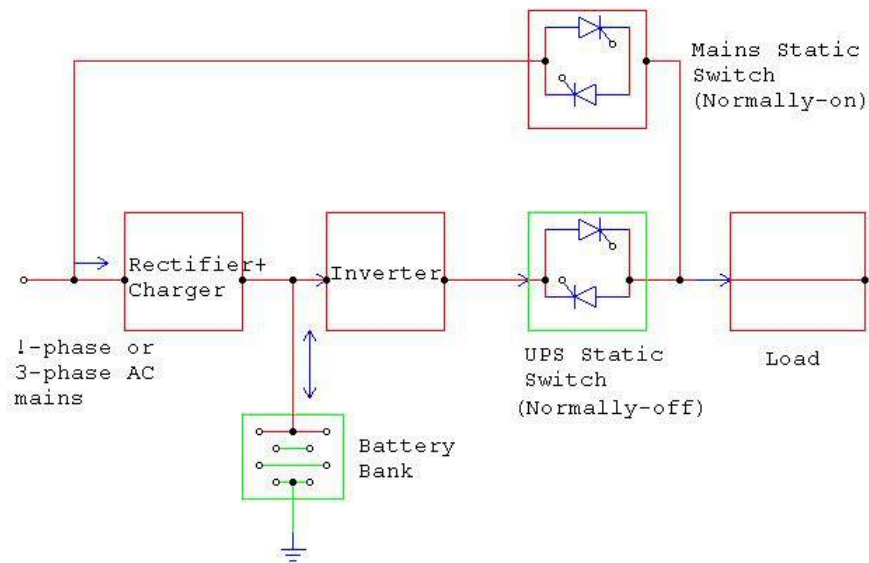


Figure 1.3: Off-line UPS System

charger. Under the condition of mains failure, the static switch operate to disconnect the mains from the load and connect the load to the UPS output. The battery will then supply the power to the load via the inverter. The total time taken to sense the power failure and make a changeover from mains to UPS is about 5 ms (1/4 cycle). Here no isolation is provided between the load and mains and hence this UPS is not recommended for highly critical loads.

1.2 The AC-UPS and The DC-UPS

The DC-UPS:

The DC UPS is very simple in implementation and operation. The only parameter which requires management and supervision, is the voltage. This concept provides direct connection of the battery to the load, 1.4, which is a great advantage for reliable service.

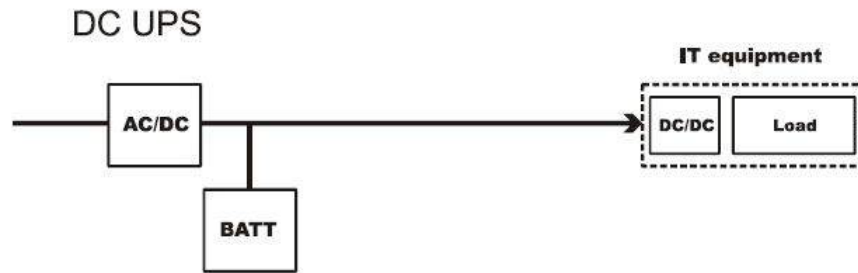


Figure 1.4: The DC-UPS

The AC-UPS:

In comparison, the AC UPS is far more complex and intricate to operate. All of the parameters: voltage, frequency, phase, and waveform require management, control and supervision, at a minimum. An ac bypass switch adds to the complexity.

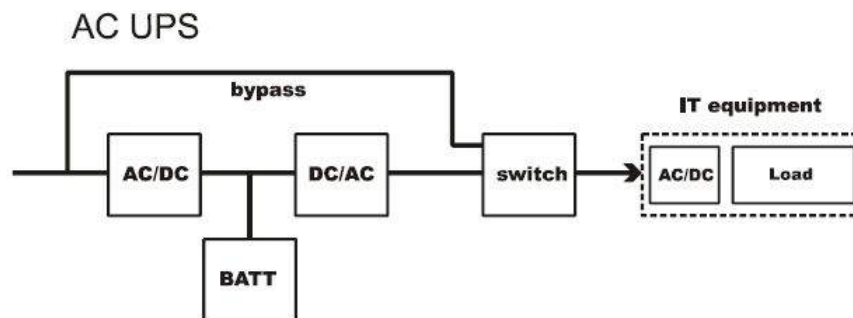


Figure 1.5: The AC-UPS

1.3 Difference between AC-UPS and DC-UPS

A. Energy efficiency comparison[2]

The total efficiency of a direct current system can be made greater than in present ac systems owing to elimination of the extra conversion step of the inverters. The centralization of rectifiers and PFC circuits can be made more efficient than when

each single device includes rectifying the ac to dc with (more or less effective) power factor correction. Moreover, all equipment connected to the mains network would be embraced by the PFC technique in contrast to now, when a lot of small, and indeed also large, equipment is not included. Use of dc will provide higher energy efficiency and reduced losses when DC/DC converters are used in electric equipment instead of AC/DC power supplies.

The efficiency of electric power distribution and equipment can become 5-20 % higher as compared to the present ac solutions. DC/DC converters can reach an efficiency of 85-90 % as compared to AC/DC power supplies which provide an efficiency of 65-75 %, typical values of PC power supplies.

Even if you compare best-in-class AC/DC to DC/DC you find a 2-5% advantage to the DC/DC, at a lower cost. A number of factors contribute to the lower power losses. Such factors are fewer conversion steps and that continuously running inverters, used in AC UPS equipment, no longer are needed. The reduced losses in the power supplies also means less cooling requirements for the premises.

The buildings can be designed for an effective connection of alternative energy sources, for instance photovoltaic- or fuel cells. Connection of such cells to a direct current system is highly efficient as no losses for transformation to alternating current will occur.

Altogether, the efficiency of the use of electrical power is estimated to increase by 5-20 % for applications that could be supplied with direct current. This estimation also takes into account losses of a potentially needed transformer to isolate the dc plant from the incoming ac grid. If the better efficiency of the DC UPS means that otherwise necessary cooling equipment can be eliminated or reduced, a figure up to 30 % may be reached.

The most common class of AC UPS has 85 % efficiency, but many UPS systems operate on lower efficiency. If connected directly to a high voltage line a best in class DC UPS can operate at 98 % efficiency.

B. Power quality comparison

The most important deficiencies of power quality in AC UPS systems are the current harmonics, Fig 1.6. They lead to very high currents in the neutral line causing risk of fire and disturbances in operation. The harmonics give rise to leakage currents, disturbing earth fault breakers and generating stray currents with undesirable magnetic fields which may disturb equipment and annoy people. Leakage currents may disturb operating function, reduce the lifetime of equipment and, if worst comes to worst, destroy it due to strongly increased wear of e.g. ball bearings of fans in ventilation systems etc.

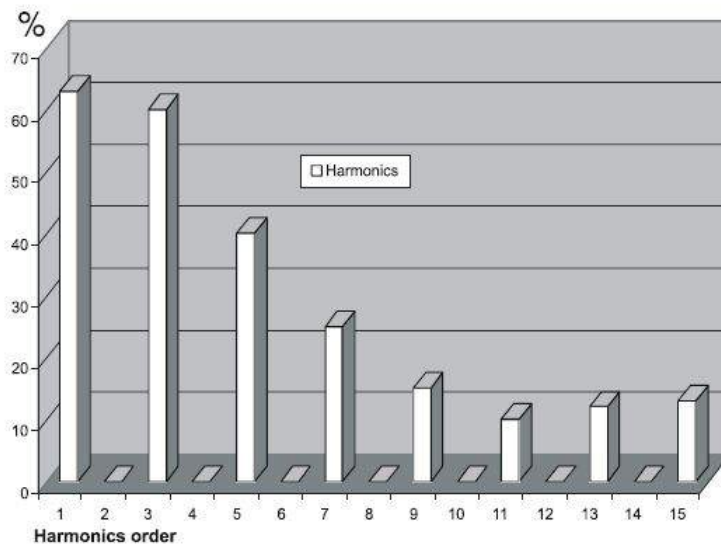


Figure 1.6: Harmonics spectrum of ac input current for a passive PFC SMPS

C. Reliability Comparison

Now, due to IT/telecom convergence, AC UPS is introduced on a large scale in telecommunication systems and other mission critical use, reliability has become more important for UPS technology than before. The requirements traditionally imposed by telecom systems on the power supply system and the portion of unavailability

that may be allocated to the power supply system of a telecom installation is 510-7, which is equivalent to 15 seconds of service disruption per year. This requirement was derived from the service level needed for telephony service given in Bellcore standards to 5.3 min (5 nines 99,999 %) telephony service down time per year as a target level. The difference is found to be as large as 7600 times in advantage of the DC UPS. In large-scale operation and use, this difference will give a valuable contribution to overall performance and economy on system level for the operators and the public, when using internet.

D. Economy

The economical aspects of operating a data centre is complex and involves many parameters. One dominant factor is cost for the total energy supply and system inclusive of cooling. Lowest possible heat dissipation i.e. highest possible efficiency in equipment is of course a key factor. But other aspects like the reliability of the power supply system and the power quality are important for a continuous low cost operation. Simplicity and good overview facilitates maintenance and low cost for service and trouble shooting.

Operators face a situation where the heat dissipation has become the limiting factor for expansion of data centres. Modern blade servers has become so compact, powerful and heat producing, that the data centre cooling system has become a bottle neck blocking expansion. Expensive data centre floor area can not be used unless the complete cooling system is upgraded. This leads to extreme marginal effects in cost. Conversely even small improvements in efficiency will have tremendous impact on cost.

A qualitative estimation shows that there definitely is a potential for great savings in total cost of operation of data centres by using DC UPS. We judge the range to be of 10 to 30

1.4 Application of DC-UPS

The applications of the DC-UPS are listed below: [3]

- a. SCADA Systems reliable glitch free power with long-term back-up power
- b. Tower and Obstruction Lighting beacons stay flashing during a utility power outage
- c. Remote Telemetry tolerates voltage drops from long power lines
- d. Video Cameras keep on seeing even when the power goes out
- e. Gate Openers provide continued access during a power outage or storm
- f. Security Systems operate even when the power is cut
- g. Roadway Caution Signs continue working when needed most
- h. LED Traffic Controls maintain traffic flow during an outage
- i. DC Industrial Controls use back-up power for control and monitoring on the factory floor
- j. WiFi/WiMax Back-up Power keeps communications up and running for public safety
- k. Grid-tie Solar Systems charge 12 or 24 Volt batteries with high voltage DC
- l. Low Voltage Lighting stays lit and provides safety on walkways, stairs, and exit indicators, provides complete isolation between the load and the mains.

The above mentioned applications are the low power applications of the DC-UPS.

There are also high power applications of the DC-UPS such as,

- a. In railways as battery charger (RCB- Railway Battery Coach).

- b. Telecom power supply in the rural area or at a place where electricity is not available all the time.

1.5 Literature Survey

1.5.1 Overview of UPS

An Uninterruptible Power Supply, or UPS, is an electronic device that provides an alternative electric power supply to connected electronic equipment when the primary power source is not available. Unlike auxiliary power, a UPS can provide instant power to connected equipment, which can protect sensitive electronic devices by allowing them to shut down properly and preventing extensive physical damage. However, a UPS can only supply energy for a limited amount of time, typically 15 to 20 minutes. Although its use can extend to a virtually unlimited list of applications, in past years the UPS has become even more popular as a means of protecting computers and telecommunication equipment, thus preventing serious hardware damage and data loss.

UPS systems provide for a large number of applications in a variety of industries. Their common applications range from small power rating for personal computer systems to medium power rating for medical facilities, life-support systems, data storage, and emergency equipment, and high power rating for telecommunications, industrial processing, and online management systems. Different considerations should be taken into account for these applications. As an example, a UPS for emergency systems and lighting may support the system for 90-120 minutes. For other applications like computer backup power, a UPS may typically support the system for 15-20 minutes. If power is not restored during that time, the system will be gracefully shut down.

If a longer backup period is considered, a larger battery is required. For process

equipment and high power applications, some UPS systems are designed to provide enough time for the secondary power sources, such as diesel generators, to start up. [4]

There are two types of UPS: (i) AC-UPS and (ii) DC-UPS

What is DC-UPS?

Direct Current Uninterruptible Power Supply presents the superior method of simple parallel redundancy and direct contact between the load and the backup battery, providing emergency power to a load when the input power source (main power) fails. Besides the increased reliability, DC UPS is a Green Power solution to energy conservation and cost-cutting, as well as obvious advantages in security and operation making this the ideal choice for powering today's Smart Grid Communication equipment.

1.5.2 Topologies of the DC-UPS

There are so many topologies are available for DC-UPS. Out of these the following three topologies are well-known:

- a. Using Active front end rectifier
- b. Using the uncontrolled rectifier followed by a boost chopper
- c. Using a thyristorised six pulse rectifier

Using Active front end rectifier

This kind of rectifier is the IGBT based PWM rectifier.

In this topology, we can get almost unity input power factor and THD less than 5%. IGBT does not provide protection against surges and spikes occurred in the input side of the DC-UPS. IGBT has less current handling capacity than that of the thyristor.

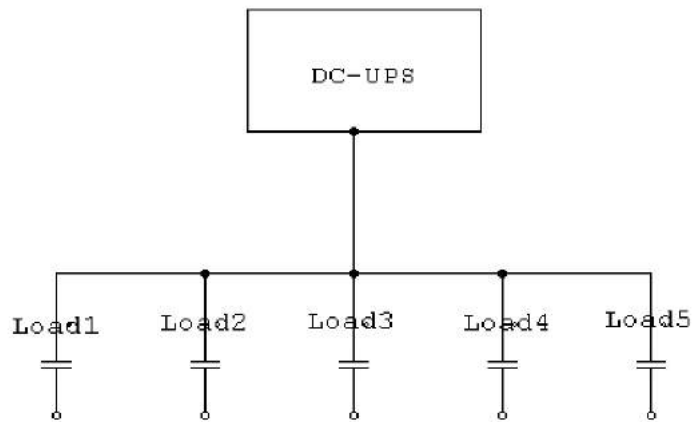


Figure 1.7: DC-UPS supplying multiple loads

Due to this, IGBT based rectifier cannot be used in the DC-UPS where the current capacity is required to be higher.

And also the switching losses are higher in this case due to the higher switching frequency of the IGBT.

In the system as shown in the fig(1.7) where the DC-UPS is supplying the multiple load, if we are using the active front end rectifier and any spikes and surges occurs and rectifier fails, all the loads connected will not get the power supply. So there is also the question of reliability in this scheme.

Fig(1.8) shows the front end rectifier(PWM rectifier) supplying the load.

Using the uncontrolled rectifier followed by a boost chopper

In this case we can get the input power power factor around 0.93. And also the losses associated with are higher due to the additional conversion stage of the chopper i.e. DC-DC power conversion. So the efficiency of this scheme is poor as compared to other two topologies.

Using a thyristorised six pulse rectifier

This topology provides higher reliability and also higher efficiency.

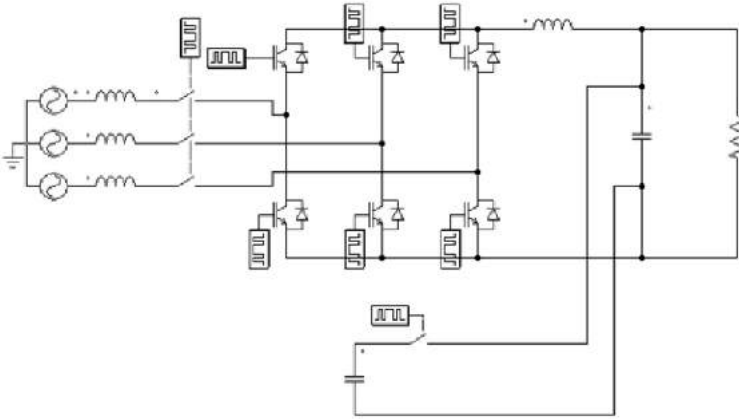


Figure 1.8: DC-UPS using Active Front End Rectifier

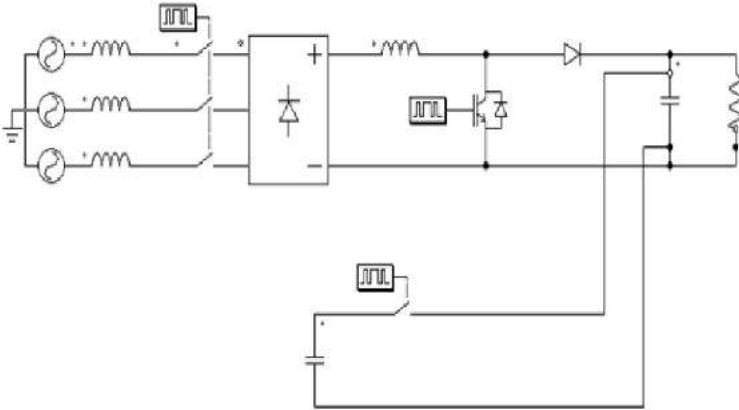


Figure 1.9: DC-UPS using Uncontrolled Rectifier followed by a boost chopper

But the maximum power factor in the input side is around 0.8 which can be improved using the PFC.

So this topology is better than the above two topologies and this scheme is widely used.

Using this scheme, we can operate the system upto 25-30 % of the full load. After that the power factor of the system will be leading and that can create the problem in the source and control system.

1.6 Summary

We have discussed the different topologies of the DC-UPS and also the advantages of the DC-UPS over AC-UPS.

So from the above discussions, in this project a 3- ϕ DC-UPS system with the thyristorised six pulse rectifier will be developed.

Chapter 2

Block Diagram and Technical Specifications of the DC-UPS

The DC-UPS is an internal part of the AC-UPS (DC UPS+ Inverter= AC-UPS). Unlike, the AC-UPS, the DC-UPS does not have the inverter i.e DC to AC conversion stage. As discussed in the Chapter 1, the DC-UPS is better as compared to the AC-UPS in terms of Reliability, Economy, Energy Efficiency and Power Quality.

2.1 Block Diagram of the DC-UPS

The generalised block diagram of the DC-UPS is as shown in the figure 2.1. The microcontroller based DC-UPS consists of three-phase fully controlled rectifier, a firing circuit for thyristors, a feedback circuit, a power supply, a battery- bank etc.

Three Phase Fully Controlled Rectifier

The circuit diagram of the three-phase fully controlled rectifier is as shown in figure 2.2. The rectifier is used to convert AC into DC. The rectifier is used as a charger and it will supply the DC-load directly.. When mains are on, the rectifier supplies the load directly and also charges the battery-bank. When mains are off, the rectifier is off and the load is fed from the battery.

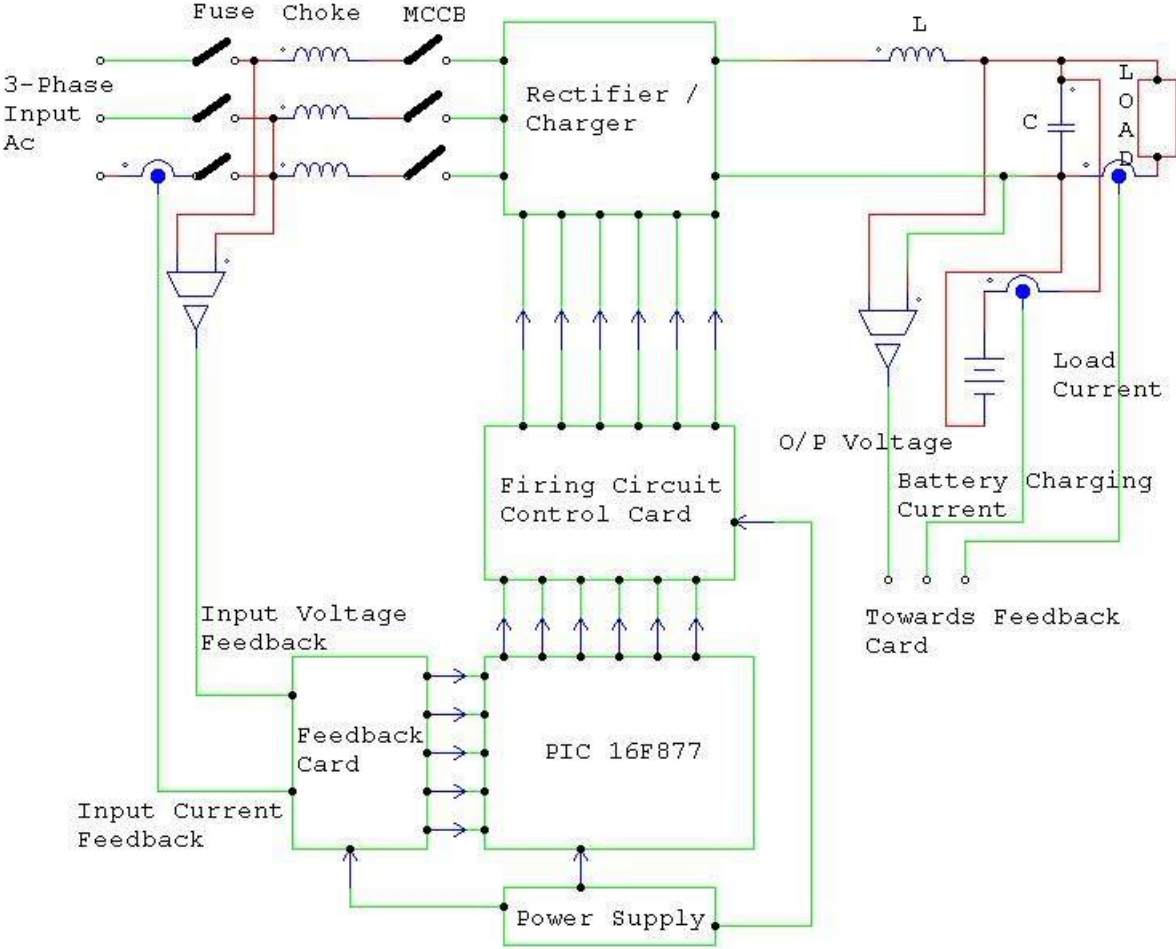


Figure 2.1: Generalised Block diagram of the DC-UPS

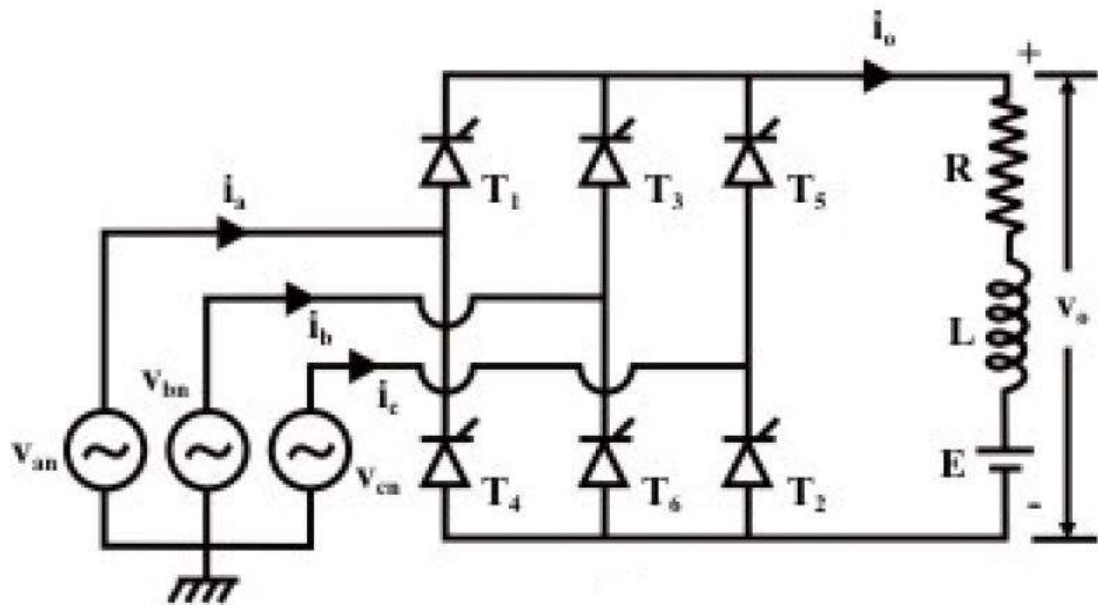


Figure 2.2: A Six Pulse Fully-controlled Rectifier

The Feedback Circuit

In this case, we shall measure the following quantities to control input voltage, input current, output DC voltage, battery charging current and load current.

- a. RY line voltage
- b. YB line voltage
- c. BR line voltage
- d. Input current
- e. Output DC voltage
- f. Battery charging current
- g. Load current

Output LC Filter

The output LC filter is used to smoothen the DC output. So that the ripple in the output dc voltage will be less than 2%.

The Battery Bank

When mains are on, the rectifier supplies the load directly and also charges the battery-bank. When mains are off, the rectifier is off and the load is fed from the battery. Based on the demand of the system, the battery charges in either constant voltage or constant current mode. It can charge either boost or float mode.

2.1.1 Interfacing of Microcontroller with the peripheral circuits of the DC-UPS

The interfacing of the microcontroller with the peripheral circuits of the DC-UPS is shown in the fig(2.3)

POWER SUPPLY:

This module generates +12 V DC, -12 V DC, +12 VP DC and +5 V DC from I/P AC (18-0-18 V). +5 V acts as power supply to the controller, latches and analog as well as digital multiplexers. +12 V and -12 V are used for DC supply of operational amplifier ICs. +12 VP is used for thyristor gate drive section.

SIGNAL CONDITIONING AND ATTENUATION:

This module provides appropriate attenuation/amplification as well as filtering to the analog signals from charger PSFB card and converts them into acceptable range of the ADC of microcontroller (+5 V). Following table shows the different conditioning provided to the various signals.

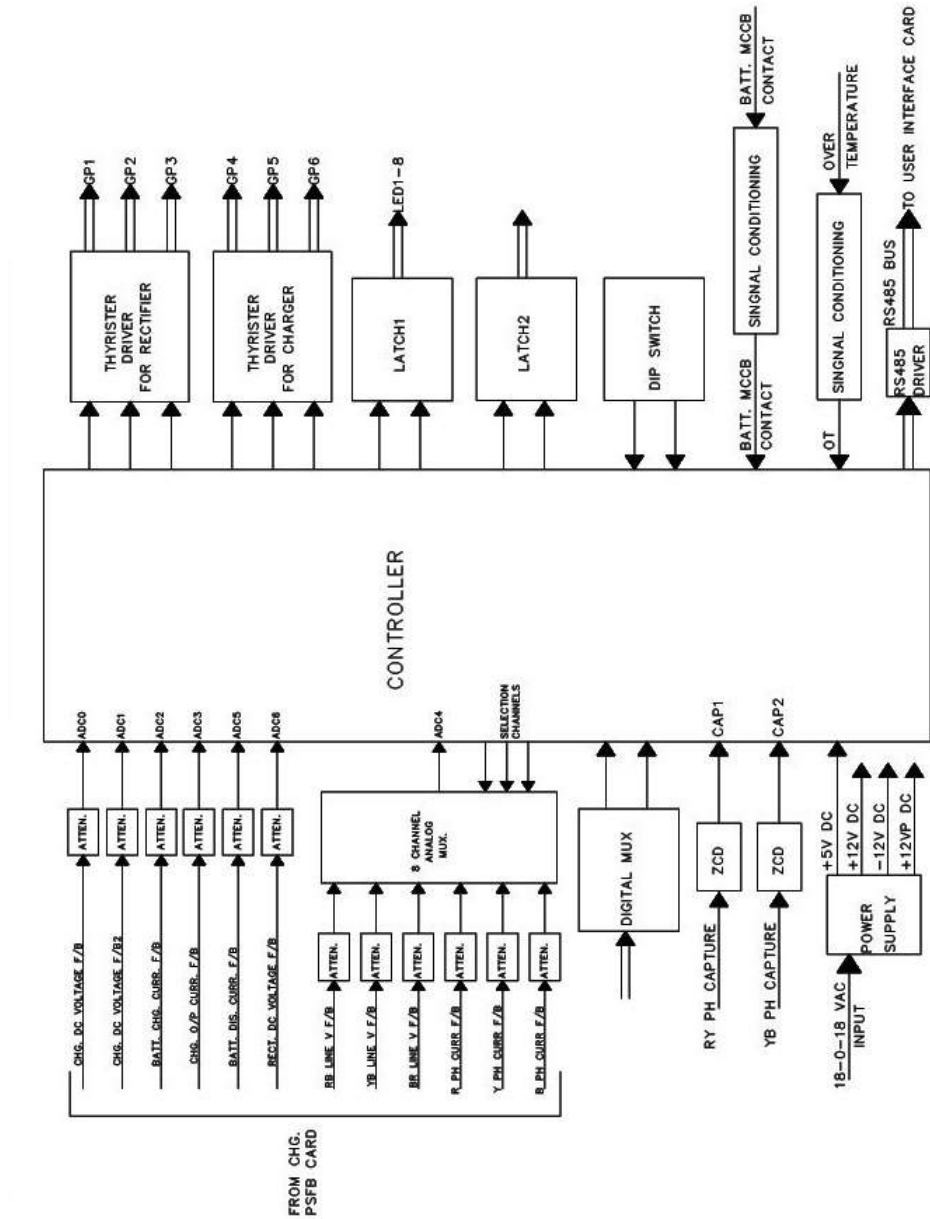


Figure 2.3: Interfacing of Microcontroller with the peripheral circuits of the DC-UPS

Table I: Table of Signals

SR. NO.	SIGNAL	CONDITIONING PROVIDED
1	CHG. DC VOLTAGE F/B	Attenuation, gain setting, filtering
2	CHG. DC VOLTAGE F/B2	Attenuation, filtering
3	BATT. CHG. CURR. F/B	Attenuation, gain setting, filtering
4	CHG. O/P CURR. F/B	Attenuation, gain setting, filtering
5	BATT. DIS. CURR. F/B	Attenuation, gain setting, filtering
6	RECT. DC VOLTAGE F/B	Attenuation, filtering
7	RY LINE VOLTAGE F/B	Rectification, gain setting, filtering
8	YB LINE VOLTAGE F/B	Rectification, gain setting, filtering
9	BR LINE VOLTAGE F/B	Rectification, gain setting, filtering
10	R PH CURR. F/B	Rectification, gain setting, filtering
11	Y PH CURR. F/B	Rectification, gain setting, filtering
12	B PH CURR. F/B	Rectification, gain setting, filtering

8 CHANNEL ANALOG MULTIPLEXER:

This module selects a particular analog input among six analog inputs like RY line voltage, YB line voltage, BR line voltage, R Ph current, Y Ph current, B Ph current as per selection signals received from the micro controller and routes that signal to the ADC input channel of microcontroller. These Inputs are used for metering and alarms purpose.

RY and YB LINE CAPTURE:

This module detects zero crossing of input RY line voltage and YB line voltage. Micro controller captures these ZCD waveforms and monitors frequency and phase sequence of input line voltages.

MICROCONTROLLER

This module performs following tasks.

- a. It captures these ZCD waveforms from the RY and YB line capture module and monitors frequency and phase sequence of input line voltages.

CHAPTER 2. BLOCK DIAGRAM AND TECHNICAL SPECIFICATIONS OF THE DC-UPS22

- b. It controls the soft start of rectifier as well as charger.
- c. It converts different analog signals from the signal conditioning and attenuation module to the digital form and depending on them it controls the o/p voltage as well as o/p current of charger.
- d. It monitors Over temperature condition and generates alarm in appropriate condition.
- e. It controls LED indication through latch.
- f. It monitors battery MCCB contact.
- g. It generates alarms depending on analog signal reading.
- h. It controls communication with the UI card.

THYRISTOR DRIVER:

Micro Controller generates six firing pulses to fire SCR at preset value. This firing pulses are AND with high frequency pulses to convert into high frequency. This high frequency pulses are given to Current Amplifier circuit involving MOSFET and pulse transformer. Out of these six pulses three pulses are used for rectifier soft start. And other three pulses are used for the soft start and control of the charger.

LATCH:

Latch controls LED indication as per selection and control signals from the micro-controller.

2.2 Technical Specifications

2.2.1 Mains Input

Voltage : 415 V +- 15 %; Three-phase Three wire

Frequency: 50 Hz +- 5%

Input Power Factor: 0.75 to 0.8 @ full load

2.2.2 DC Output Or DC Bus Charger

Voltage : 357 V to 459 V DC

(Total no of Batteries are 34

Max battery Charging Voltage= $13.5 * 34 = 459$ V

Min battery Charging Voltage= $10.5 * 34 = 357$ V)

Voltage Regulation : 1 %

Max DC Bus Voltage Ripple : 2 % rms

Overall Efficiency: 97 %

2.2.3 Protection

- a. Short circuit protection
- b. over voltage protection
- c. under voltage protection

2.2.4 Indications

- a. DC Voltage High
- b. DC Voltage Low
- c. Input under Voltage

- d. Input over voltage
- e. System on Battery
- f. Low Battery
- g. Low Battery cut-off
- h. Overload
- i. Over temperature trip
- j. DC Ground Fault

2.2.5 Metering

- a. Input Voltage
- b. Output Voltage
- c. Load Current
- d. Battery Charging Current
- e. Battery Discharging Current

2.3 Power Sizing Calculations

Load Current (I_L)=20 A

Battery Charging Current (I_B)=5 A

$$\text{TotalOutputCurrent}(I_O) = I_L + I_B \quad (2.1)$$

$I_O=20+5=25$ A

$$\text{OutputPower}(P_O) = V * I_O \quad (2.2)$$

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$$P_o = 459 \times 25 = 11.475 \text{ KW}$$

$$InputPower = \frac{P_o}{OverallEfficiency} \quad (2.3)$$

$$Input \text{ Power} = 11.475 / 0.97 = 11.829 \text{ KW}$$

$$InputKVA = \frac{InputPower}{PowerFactor} \quad (2.4)$$

$$Input \text{ KVA} = 11.829 / 0.8 = 14.78 \text{ KVA}$$

$$InputLineCurrent = \frac{InputKVA}{3^{1/2} * InputVoltage} \quad (2.5)$$

$$Input \text{ Line Current} = 14.78 / (1.73 * 415) = 20.57 \text{ A per phase}$$

Chapter 3

Design of Output LC Filter and Input Source Impedance

3.1 Calculations of Input Source Impedance

Here, the voltage drop in the line to line choke is 4-6%.

$V_S = 240$ V per phase

Line choke voltage drop $V_{XL} = 5\%$ of 240 V = $240 * 5 / 100 = 12$ V per phase

$I_S = 20.57$ A

$$Z = 2 * \pi * f * L \quad (3.1)$$

$$L = \frac{I_S}{V_{XL} * 2 * \pi * f} \quad (3.2)$$

$$L = 20.57 / (12 * 2 * 3.14 * 50) = 5.459 \text{ mH}$$

3.2 Design of Output LC Filter

3.2.1 Design of Inductor

$$R = \frac{V_d}{I_d} \quad (3.3)$$

$$R=460/25 =18.4 \Omega$$

$$RippleFactor = \frac{I_{ac}}{I_d} \quad (3.4)$$

$$Ripple Factor= 30 \%$$

$$I_{ac} = \frac{4 * V_m}{3 * 2^{1/2} * \pi * (R^2 + 4 * \omega^2 * L^2)^{1/2}} \quad (3.5)$$

$$I_d = \frac{2 * V_m}{\pi * R} \quad (3.6)$$

$$f= 6*50 =300 \text{ Hz}$$

Using the equations 5.4, 5.5, and 5.6 , we can get L=26.9 mH

3.2.2 Design of Capacitor

$$Ripple factor= 2\%$$

$$V_d=2\% \text{ of } 459 \text{ V}=(459*2)/100 =9.18 \text{ V}$$

$$V_{ac} = \frac{V_m}{4 * 2^{1/2} * f * R * C} \quad (3.7)$$

$$V_d = V_m * \left(1 - \frac{1}{4 * f * R * C}\right) \quad (3.8)$$

$$RippleFactor = \frac{V_{ac}}{V_d} \quad (3.9)$$

Using equations 5.7, 5.8 and 5.9, we can find out the value of C=1647 μ F

Chapter 4

Rating of SCR, Circuit Breaker and MCCB

4.1 Rating Calculation and Selection of SCR

4.1.1 Selection of SCR

To determine the selection of SCR, first of all we need to calculate the Repeative peak off-state voltage, RMS and Average current.

The datas available for the calculations are listed below:

Table I: Data Given for Selection of SCR

Parameters	Values
Vin	415 V
Iout	25 A
Iout rms	25 A
Form Factor	1.7321
fn	50 Hz
Overload Factor	1.5
Overload Duration	10 s

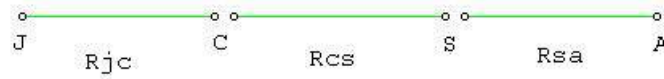


Figure 4.1: Thermal Equivalent Circuit of SCR

Table II: Data for Heat Sink Calculation

Parameters	Values
Maximum junction Temperature	125 C
V _{to.25}	1.1 V
V _{t0.125}	0.8V
R _{js}	1.1 C/W
R _{sa}	0.55 C/W
Ambient Temperature T _a	45 C
No of switches per heat sink	6
No of parallel devices on the same heat sink	1
Cooling Method	Natural Air Cooling
P _{device}	10 W
P _{tot}	61 W

$$E_{DRM} = E_{RRM} = V_i n * 2^{1/2} * OverloadFactor \quad (4.1)$$

$$E_{DRM} = 415 * 2^{1/2} * 2 = 1173 \text{ V}$$

where E_{DRM} = Repeatative Peak off-state Voltage

So we need to select the SCRs having ratings of 1400V and 50 A (rms).

4.1.2 Heat Sink Calculations

The datas for the calculations for the heat sink are given below:

a. Total temp rise on Heat sink = $R_{sa} * P_{tot} = 0.55 * 61 = 33.55 \text{ C}$

- b. Temp at Heat Sink= $T_s = T_a + 34 = 45 + 34 = 79$ C
- c. Total temp rise on junction= $R_{js} * P_{device} = 1.1 * 10 = 11$ C
- d. Temp at Junction= $T_j = T_s + 11 = 79 + 11 = 90$ C

The device to be chose is SKKH27, which is a combination of two SCRs.

4.2 Selection of Circuit Breaker and MCCB

In this case the input current $I = 20.57$ A

For selection of Circuit Breaker, we need to take CB current $I = 125\%$ of 20.57 A
 $= 125 * 20.57 / 100 = 25.71$ A

Overload Duration= 10 sec

the I^2t rating of CB= $25.71^2 * 10 = 660$ A²sec

And same procedure has to be followed for the selection of the MCCB.
 While selecting the CB or an MCCB, care must be taken that

$$Fuse I^2t < Thyristor I^2t \quad (4.2)$$

Chapter 5

Design of Power Supply

This module generates +12 V DC, -12 V DC, +12 VP DC and +5 V DC from I/P AC (18-0-18 V). +5V acts as power supply to the controller, latches and analog as well as digital multiplexers. +12 V and -12 V are used for DC supply of operational amplifier ICs. +12 VP is used for thyristor gate drive section.

5.1 Schematic of Power Supply

This is a linear regulated power supply. It is designed to supply microcontroller and OP-AMPS. To generate the +12 V, IC 7812 is used and to generate the -12 V, IC 7912 is used and to generate the +5 V, IC 7805 is used. +12 V, -12 V and +5 V are generated using a common ground and another +12 V is generated using an isolated ground.

The schematic design of the power supply is as shown in the fig(10.2).

Calculations of Capacitance

$$V_{(ripple)} = \frac{I}{2 * f * C} \quad (5.1)$$

Vripple is to be considered as a 1 % of the volatge at that point.

So considering eq 5.1, we can get the values of Capacitance as shown in the table.

Table I: Parameters of Power Supply

Parameter	Values
Transformer primary voltage V_p	240 V
Transformer secondary1 volatge V_{s1}	23.29 V
Transformer secondary2 Voltage V_{s2}	9.31 V
Current in the circuit I	1 A
Power consumption in secondary1 P_{s1}	27 W
Power Consumption in secondary2 P_{s2}	12 W
Transformation ratio V_p/V_{s1}	10:1
Transformation ratio V_p/V_{s2}	25:1
C1	4700 μF
C2	2200 μF
C3	10000 μF
C4	10000 μF
C5	4700 μF
C6	1000 μF
C7	4700 μF
C8	10000 μF
%hline D1-D10	1N4001

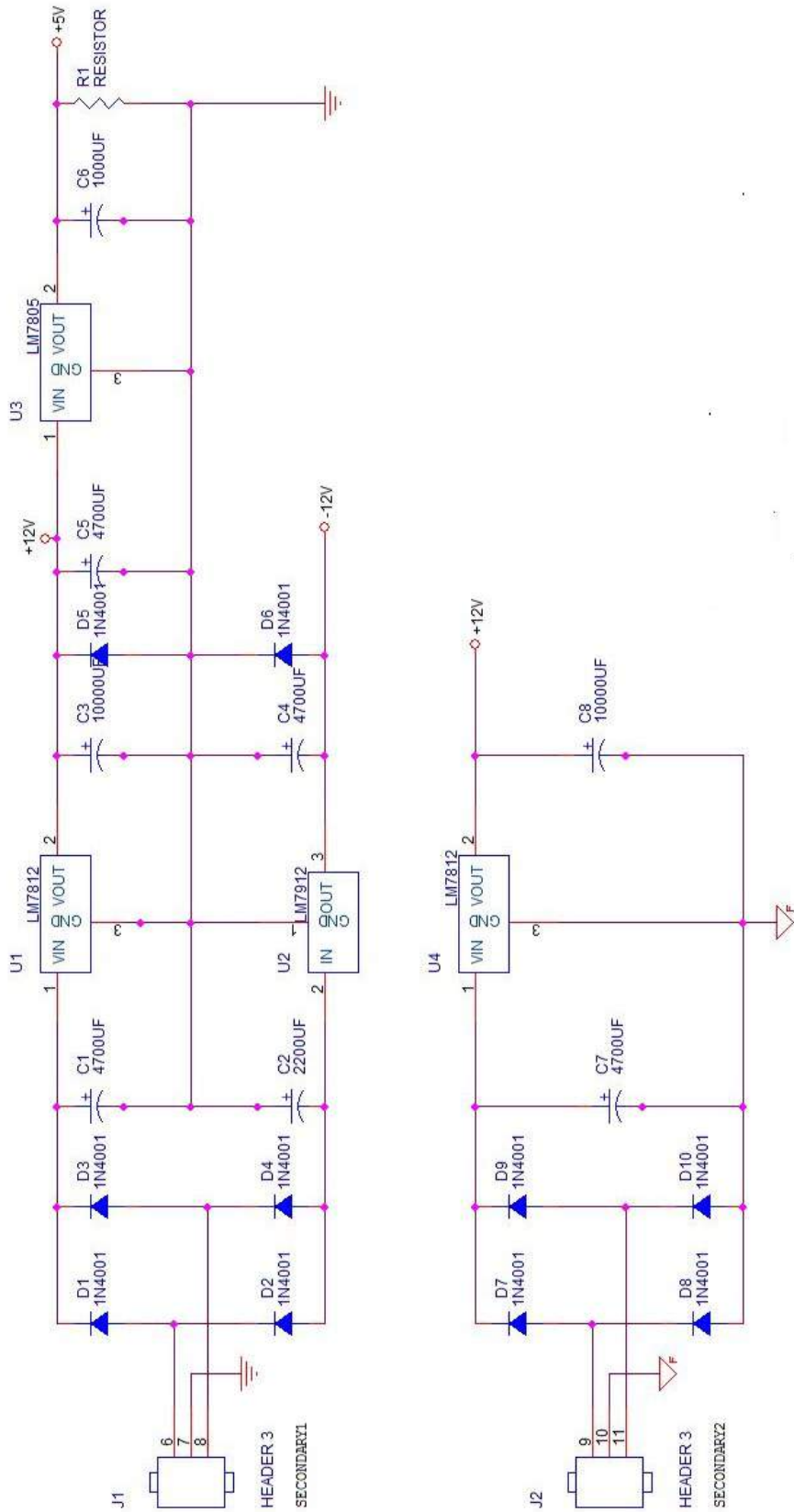


Figure 5.1: Schematic Design of Linear Power Supply

5.2 Design of Transformer

Design of Secondary 1

- a. Output Voltage at IC 7812 and IC 7912= +12 V and -12 V respectively
- b. So the total dc output at the regulator output= 24 V
- c. Min. Voltage drop across each IC= 2 V
- d. Min. Voltage at the regulator input= $24+4= 28$ V
- e. Min. Losses in the rectifier= 1.25 V
- f. Conversion Factor from AC to DC= $28V/ 1.25 = 22.4$ V
- g. To maintain 28V DC at the rectifier output, we required 22.4 V at the transformer secondary.
- h. Min. AC voltage required $V_{in}=V_s = 22.4/0.85=26.35$ V
- i. Transformation Ratio= $V_p/V_s =240/26.35 =9:1$
- j. Power Consumption in control Circuit (PCB) $P= V*I=(12*1)+(12*1)+(5*1)=27$ W

Design of Secondary 2

- a. Output Voltage at IC 7812 = +12 V
- b. So the total dc output at the regulator output= 12 V
- c. Min. Voltage drop across each IC= 2 V
- d. Min. Voltage at the regulator input= $12+2= 14$ V
- e. Min. Losses in the rectifier= 1.25 V
- f. Conversion Factor from AC to DC= $14V/ 1.25 = 11.2$ V



Figure 5.2: Transformer for Power Supply

- g. To maintain 14 V DC at the rectifier output, we required 11.2 V at the transformer secondary.
- h. Min. AC voltage required $V_i n = V_s = 11.2/0.85 = 13.17$ V
- i. Transformation Ratio $= V_p/V_s = 240/13.17 = 18:1$
- j. Power Consumption in control Circuit (PCB) $P = V \cdot I = 12 \cdot 1 = 12$ W

5.3 Hardware results of the Power Supply module

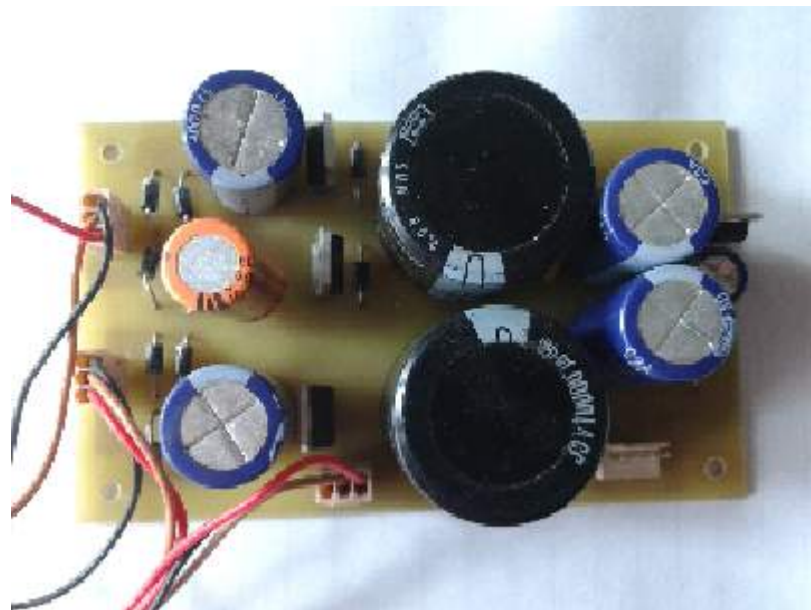


Figure 5.3: Power Supply Module

The hardware of the power supply module is as shown in fig5.3.

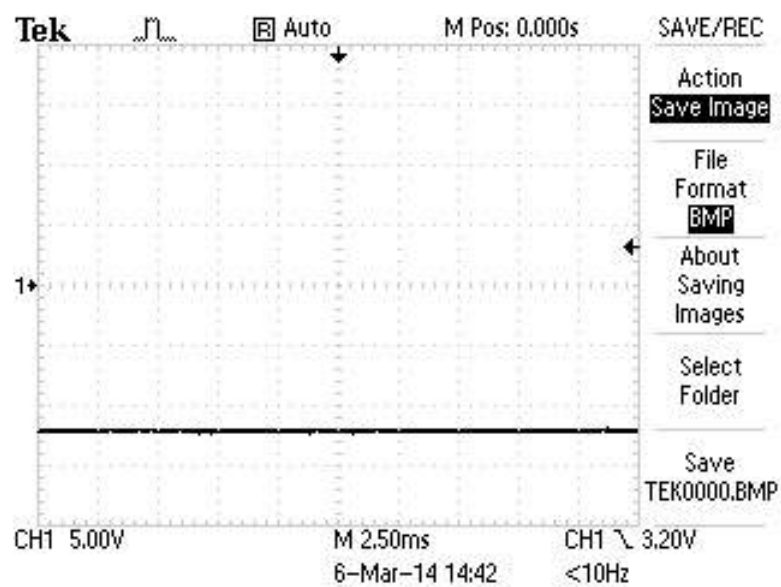


Figure 5.4: Power Supply Module Result1: -12 V (Scale: X-axis= 2.5 ms per division nad Y-axis= 5 V per division)

This -12 V output can be got across the anode terminal of diode D6 and ground.

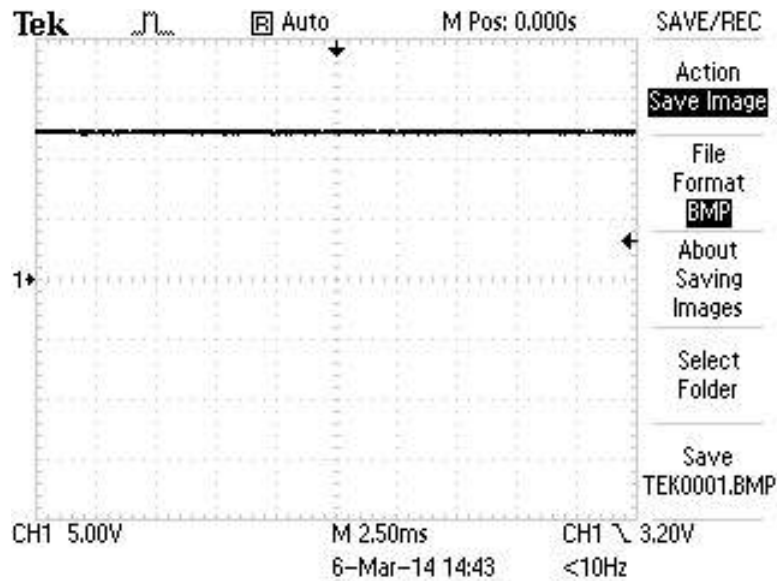


Figure 5.5: Power Supply Module Result1: +12 V (Scale: X-axis= 2.5 ms per division nad Y-axis= 5 V per division)

This +12 V output can be got across two terminals: (i) across capacitor C5 and (ii) across terminal 3 of IC U4 and ground.

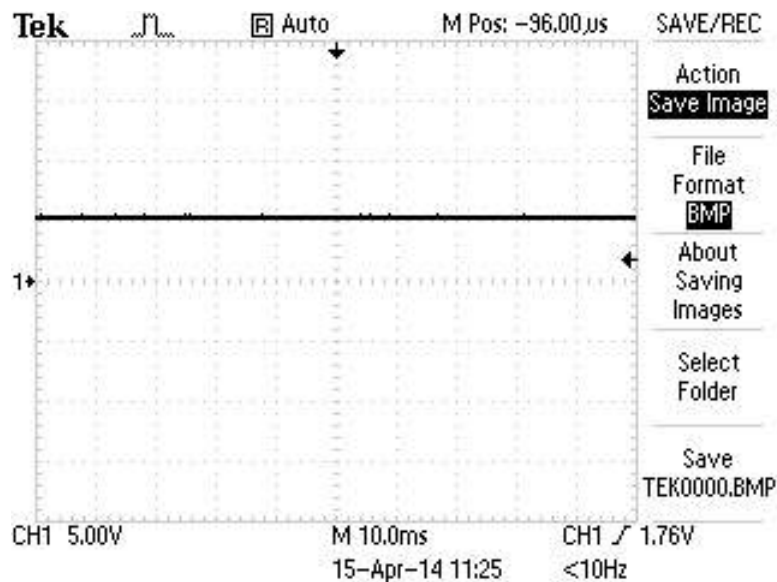


Figure 5.6: Power Supply Module Result1: +5 V (Scale: X-axis= 10 ms per division nad Y-axis= 5 V per division)

This +5 V output can be got across capacitor C6.

Chapter 6

Design of Firing Circuit

6.1 Schematic Design of Firing Circuit

Figure 6.1 shows the firing circuit for the six pulse rectifier. It consists of two NAND gates, a combination of an NPN and PNP transistor (Totem-pole arrangement), a MOSFET and a pulse transformer. The detailed description of the circuit is explained below.

To generate the firing sequence for the thyristors the following steps need to be followed.

- a. A pulse train is generated using the multivibrator IC 555. The frequency of this pulse is approximately 20 KHz. (Refer Fig 6.2). The frequency of the pulse depends on resistors R_{133} , R_{132} and capacitor C_{71} . Here U23 is the IC 555. The calculations for the same are shown in the next section.
- b. Six different pulses of 50 Hz having different phase shifts for all the six thyristors are provided by the microcontroller.
- c. A pulse train from the IC 555 and the pulses from the microcontroller are processed using NAND gate(U8A) as shown in Fig 6.1.
- d. The generated pulse is given to NAND gate(U8B) which functions as an invert-

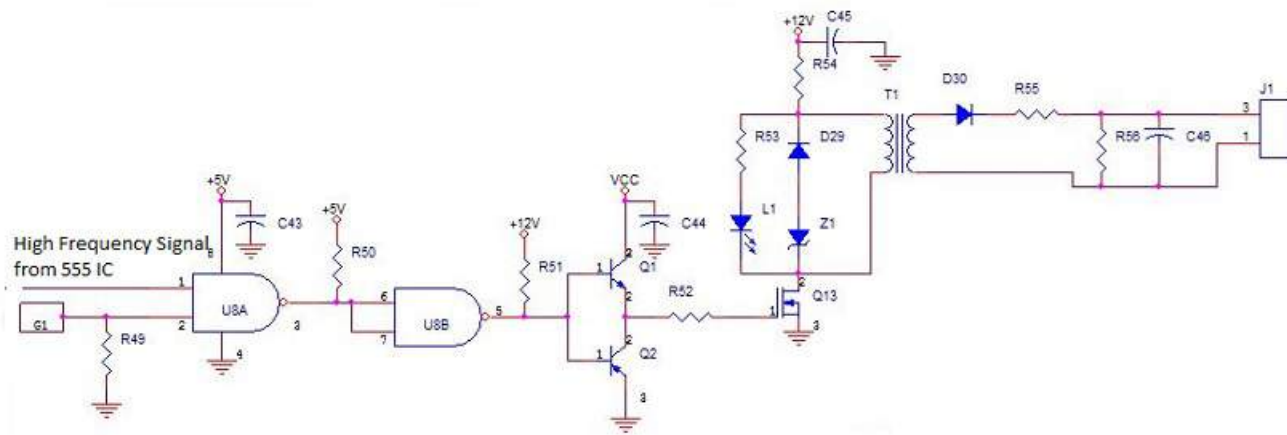


Figure 6.1: Design of Firing Circuit

ing buffer. Both the NAND gates are part of the single IC 40107. In the above steps the highest amplitude of the pulse will be 1.

- e. This pulse is given to the transistor totem-pole arrangement that also works as a buffer. In this case when the voltage at the common base point of the arrangement will be higher than the above NPN transistor will conduct and when the voltage at that point will be less than the ground level than below PNP transistor will conduct. This way the pulse will pass through it. Here the amplitude of the pulse will be converted to 12 V.
- f. A MOSFET is a high frequency semiconductor switch. In this case it will allow the train of pulse of higher frequency to pass through it. And thus the current handling capacity of the pulse will be increased
- g. A pulse transformer is provided to maintain the isolation between the control and power circuit.
- h. LED is provided to check the continuity of the pulses. And combination of diode and a zener diode is used to clamp the noises in the circuit.

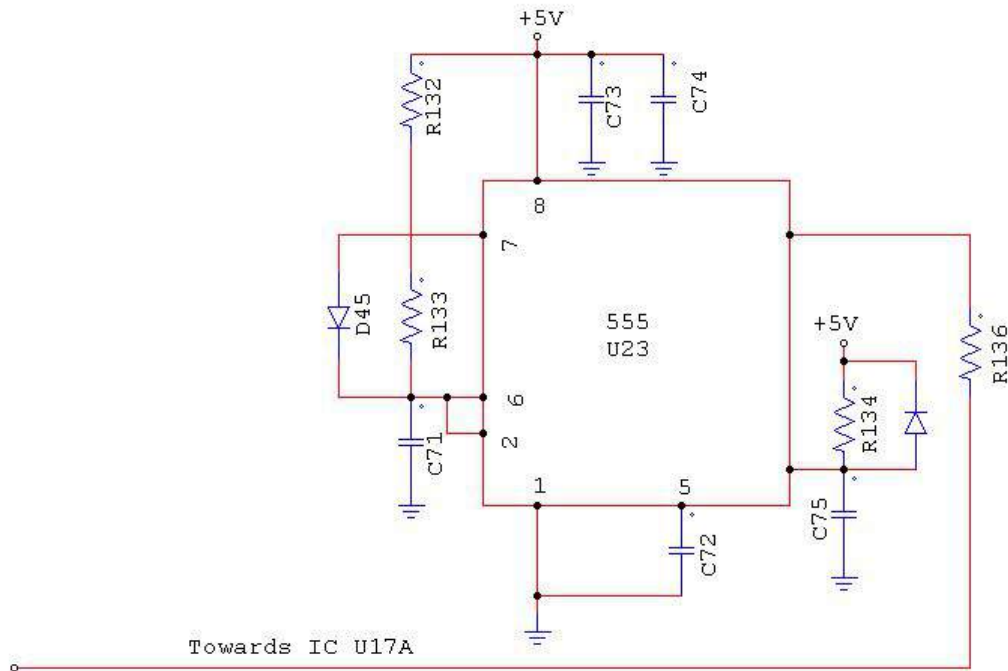


Figure 6.2: A section of a Firing Circuit consisting of IC 555

Similar to the circuit shown in fig 6.1, we need six similar circuits for all the six thyristors of the rectifier. The signal generation at the end of each section is shown in fig6.4 and fig6.5 using simulation.

The fig2.2 in chapter 2, the three phase fully controlled rectifier is shown. There are a set of switches are provided for single phase i.e.T1 and T4 for R-phase, T3 and T6 for Y-phase and T5 and T2 for B-phase. This two switches of the single phase are complementary in nature i.e they cannot be turned on at the same time otherwise the short circuit will take place. At a time only two switches out of six are conducting. Above three switches have their cathodes at the same potential but the lower switches have their cathodes at different potential so we need to provide the isolation between each cathode and gate terminal.

6.1.1 Design Calculations for Firing Circuit

Astable operation of Timer IC 555

C_{71} charges through R_{132} and R_{133} and discharges through R_{133} only.

$$\begin{aligned} \text{Threshold Voltage Level} &= 0.67 * V_{CC} \\ &= 3.35 \text{ V} \end{aligned}$$

$$\begin{aligned} \text{Trigger Voltage Level} &= 0.33 * V_{CC} \\ &= 1.65 \text{ V} \end{aligned}$$

Decoupling CONT voltage to ground with a capacitor can improve operation.

$$V_{CC} = 5 \text{ V}$$

$$V_{I(Reset)} = 5 \text{ V}$$

$$I_O = 200 \text{ mA}$$

$$R_{132} = 2.88 \text{ } \Omega$$

$$R_{133} = 1.44 \text{ } \Omega$$

$$C = 10 \text{ } \mu\text{F}$$

$$R_{136} = 1 \text{ K}\Omega$$

Output high-level duration,

$$\begin{aligned} t_H &= 0.6938(R_{132} + R_{133})C \\ &= 0.693 * 4.32 * 10 * 10^{-6} = 30 \text{ } \mu\text{sec} \end{aligned}$$

Low-level Duration,

$$\begin{aligned} t_L &= 0.693(R_{133})C \\ &= 0.693 * 1.44 * 10 * 10^{-6} = 10 \text{ } \mu\text{sec} \end{aligned}$$

$$T = t_H + t_L = 40 \text{ } \mu\text{sec}$$

$$\begin{aligned} f &= 144 / (R_{132} + 2R_{133})C \\ &= 144 / 5.76 * 10 * 10^{-6} = 20 \text{ KHz} \end{aligned}$$

$$\text{OutputDriverdutyCycle} = \frac{t_L}{t_L + t_H} = \frac{R_{133}}{R_{132} + 2R_{133}} = 0.80 \quad (6.1)$$

$$\text{OutputWaveformdutyCycle} = \frac{t_H}{t_L + t_H} = 1 - \frac{R_{133}}{R_{132} + 2R_{133}} = 0.2 \quad (6.2)$$

$$\text{LowtoHighRatio} = \frac{t_L}{t_H} = \frac{R_{133}}{R_{132} + R_{133}} = 0.33 \quad (6.3)$$

Frequency of the signal from the Microcontroller = 50 Hz

U8 is the NAND gate IC 40107.

Current Handling Capacity of U8 = 70 mA.

$$V_{DD} = 5 \text{ V}$$

$$R_{109} = 5 / 70 * 10^{-3} = 714 \ \Omega$$

$$R_{110} = 12 / 70 * 10^{-3} = 1714 \ \Omega$$

The

Totempole arrangement (Combination of NPN and PNP transistors)

$$I = 500 \text{ mA}$$

$$V_{Drop} = 0.7 \text{ V}$$

$$R_{111} = 12 - 0.7 / 500 = 22.6 \ \Omega$$

selected NPN transistor is H44 and PNP transistor is H45.

Flyback Converter (Consisting of a MOSFET)

Data Given,

Input Voltage $V_S=12$ V

Tolerance of Input Voltage= 1%

DC Output Voltage $V_{DC} =12$ V

Output Voltage Ripple= 1%

Output Current $I_O = 2$ A

Output Current Ripple = 5%

Switching Frequency = 20 KHz

Flux Density $B_m= 0.2$ T

Efficiency $\eta =0.8$

Duty Cycle $D_{max}=0.75$

Window Utilisation Factor $K_w = 0.4$

Diode Drop= 1.5 V

Current Density $\delta =3$ A/mm²

Isolated Flyback Converter

$$V_{Smax} = V_S + 1\% = 13.2 \text{ V}$$

$$V_{Smin} = V_S - 1\% = 10.8 \text{ V}$$

$$D_{min} = (V_{Smin} * D_{max}) / V_{Smax} = 0.37$$

$$P_{02} = (V_O + V_D + 5\% \text{ of } V_O) I_O = 29.4 \text{ Watt}$$

$$AreaProduct, A_P = \frac{D^{1/2} * P_{02} * (1 + \frac{1}{\eta})}{K_w * J * B_m * f} = 1003 \text{ mm}^4 \quad (6.4)$$

But selected $A_P = 10159.20 \text{ mm}^4$ and the selected port core is **P18/11**.

and so $A_c = 136 \text{ mm}^2$, $A_w = 74.7 \text{ mm}^2$.

Consider $N_1/N_2 = 0.66 = n$

$$N_1 = \frac{V_{Smax} * D_{max}}{B_m * A_c * f} = 8 \quad (6.5)$$

$$n = \frac{N_2}{N_1} = \frac{V_O + V_D + 5\% \text{ of } V_O}{V_{Smax} * D_{max}} \quad (6.6)$$

$$N_2=12$$

$$I_2 = I_o * D_{max}^{1/2} = 1.34A \quad (6.7)$$

$$I_1 = \eta * I_2 = 1.072A \quad (6.8)$$

$$\text{Gauage of primary wire, } a_1 = I_1/J = 24 \quad (6.9)$$

$$\text{Gauage of secondary wire, } a_2 = I_2/J = 26 \quad (6.10)$$

$$L_1 = \frac{V_{Smin} * D_{max}}{I_1 * f} \quad (6.11)$$

$$\text{flux} = \frac{mmf}{reluctance} \quad (6.12)$$

Using equation (9.10) and (9.11), we can get,

$$\text{Length of Airgap, } l_g = \frac{\mu_0 * N_1^2 * A_c}{L_1} = 0.08mm \quad (6.13)$$

MOSFET Selection

Calculated Values,

$$I_{peak}=1.54 \text{ A and } V_{CE}=21.22 \text{ V}$$

Selected Values,

$$I_{peak}=3 \text{ A and } V_{CE}=60 \text{ V}$$

Diode Selection D_{70}

$$I_{peak}= 0.73 \text{ A}$$

$$I_{avg}= 0.20 \text{ A}$$

Reverse Blocking Voltage= 30 V

Selected MOSFET is IRF 510S.

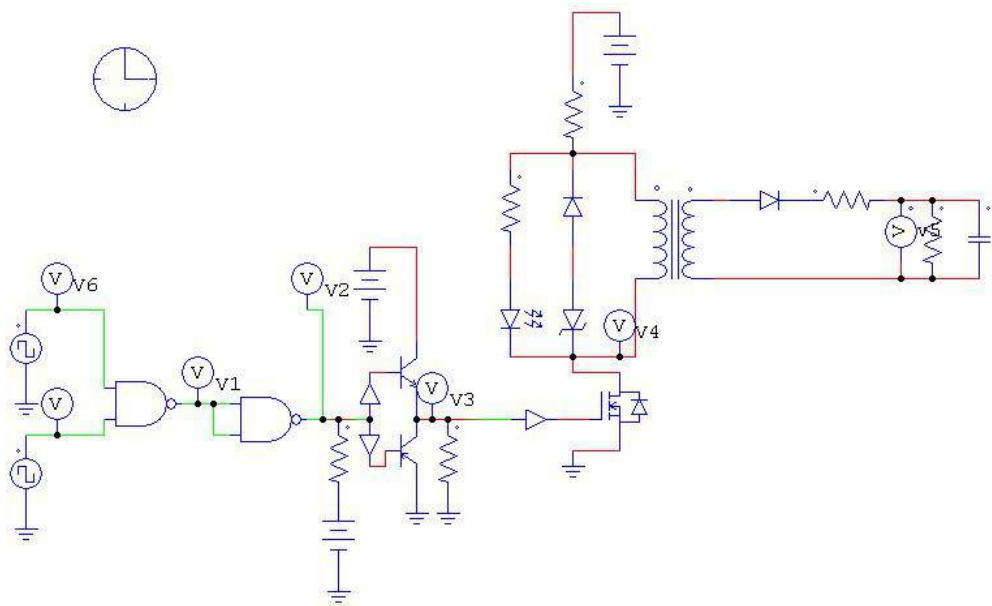


Figure 6.3: Firing Circuit Simulation Model

6.2 Simulation of the Firing Circuit

The simulation model of the firing circuit is as shown in the fig 6.3.

We have discussed the generation of the firing pulses of the thyristor so far. The theory has been implemented using the simulation as well as hardware results.

6.3 Hardware result of the Firing Circuit Module

The front view and the back view of the feedback circuit are shown in fig6.6 and fig6.7

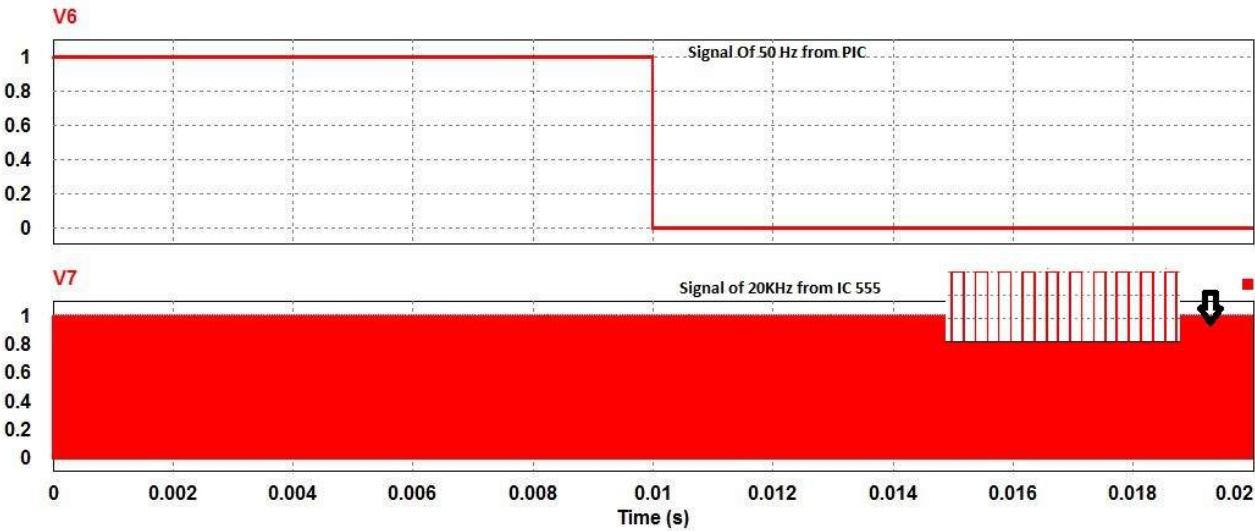


Figure 6.4: Signal from PIC:50Hz and Signal from IC 555:20KHz (Scale: X-axis 0.002 sec per division and Y-axis 0.2 V per division)

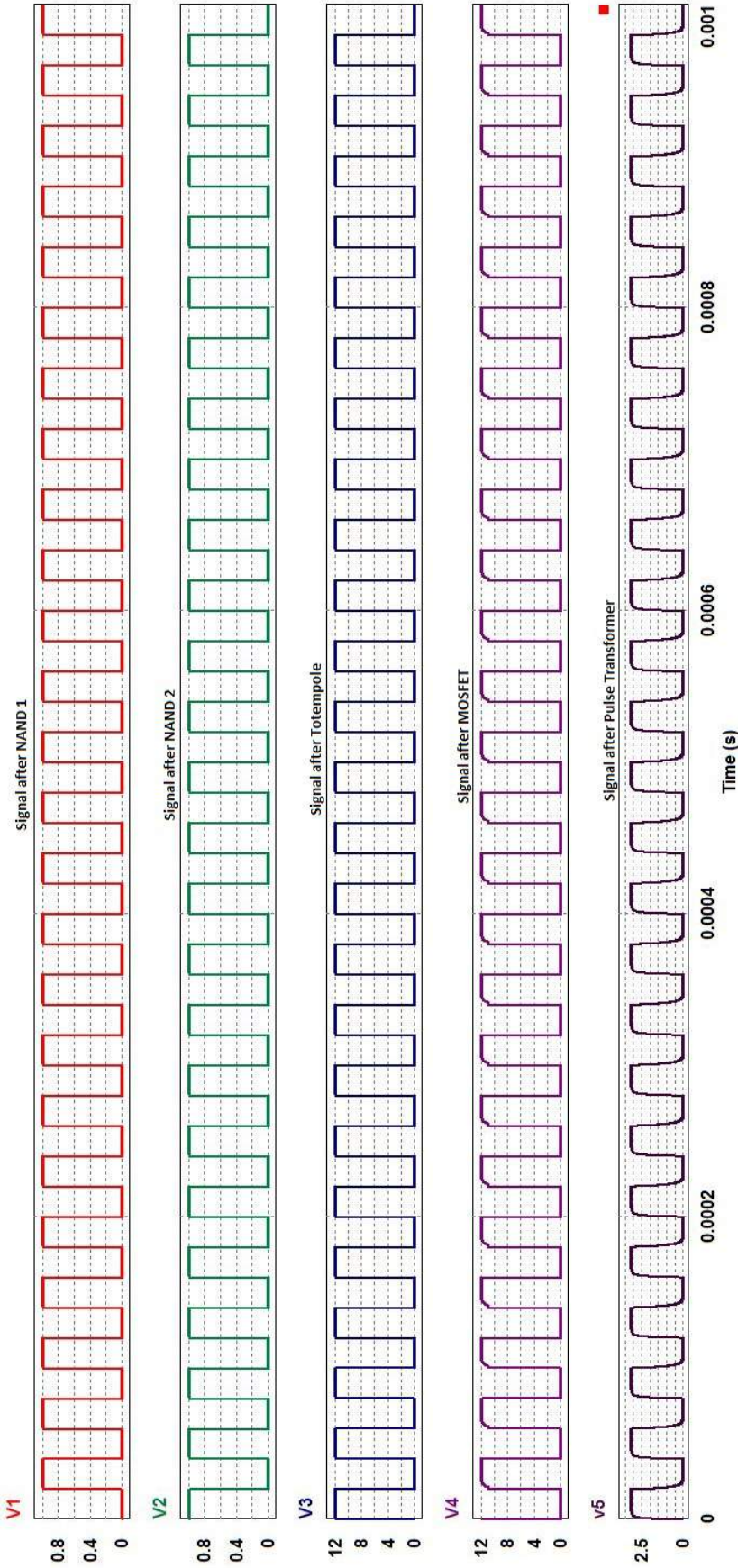


Figure 6.5: Firing Signal generation for the thyristor



Figure 6.6: Front view of the Firing Circuit

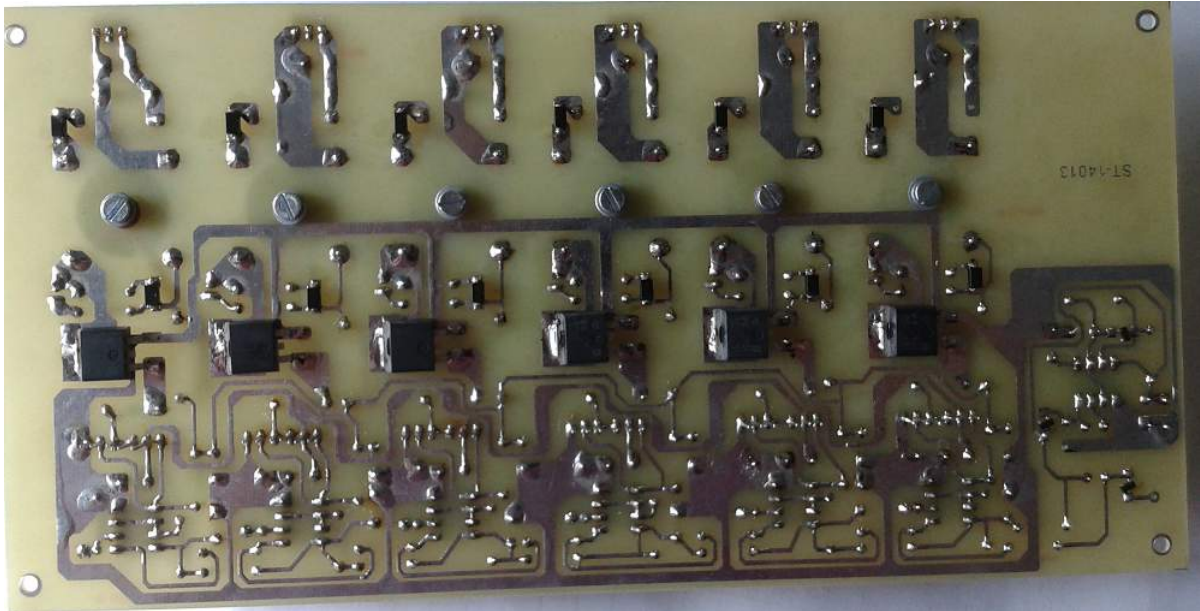


Figure 6.7: Back view of the Firing Circuit

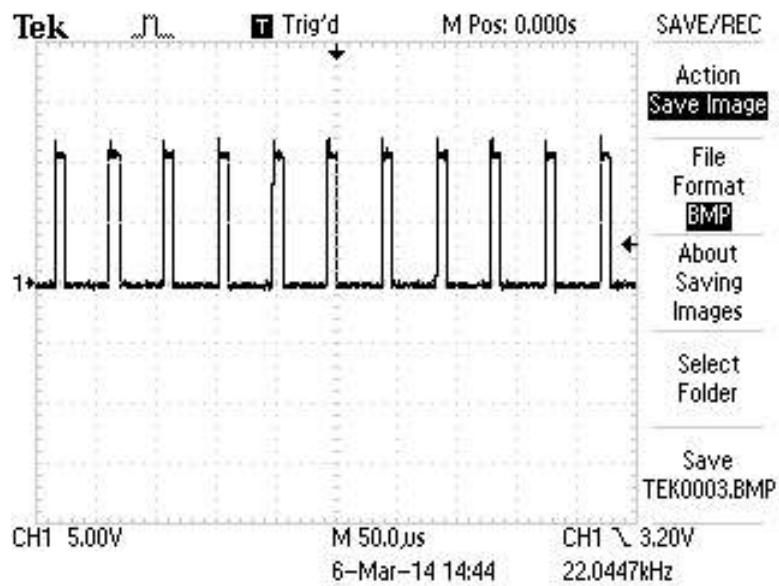


Figure 6.8: A signal generated by IC 555 ,Switching Frequency 20 KHz, 20% ON Time and 80% OFF Time (Scale: X-axis 50µsec per division and Y-axis 5V per division)

This signal is generated using IC 555 having frequency of 20KHz and duty cycle 0.2. This signal is applied to the USA NAND gate terminal 1 as shown in fig6.1.

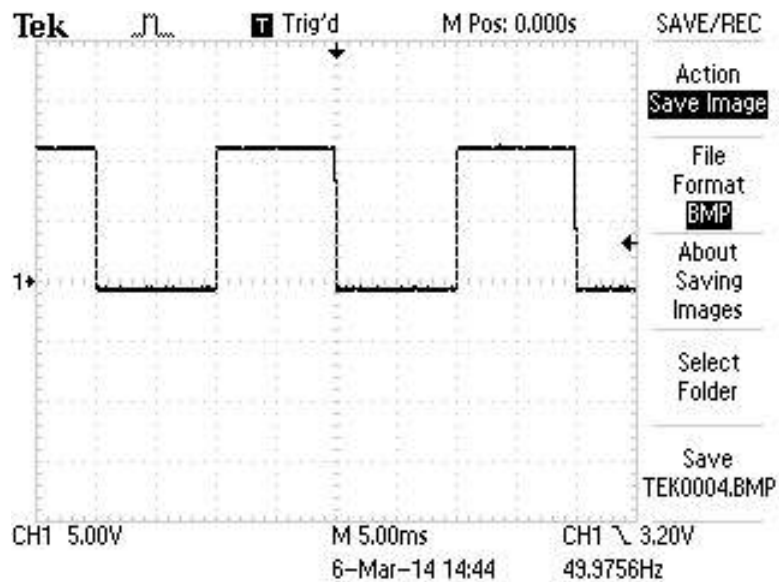


Figure 6.9: Gate Pulse Before MOSFET (Scale: X-axis 5 msec per division and Y-axis 5 V per division)

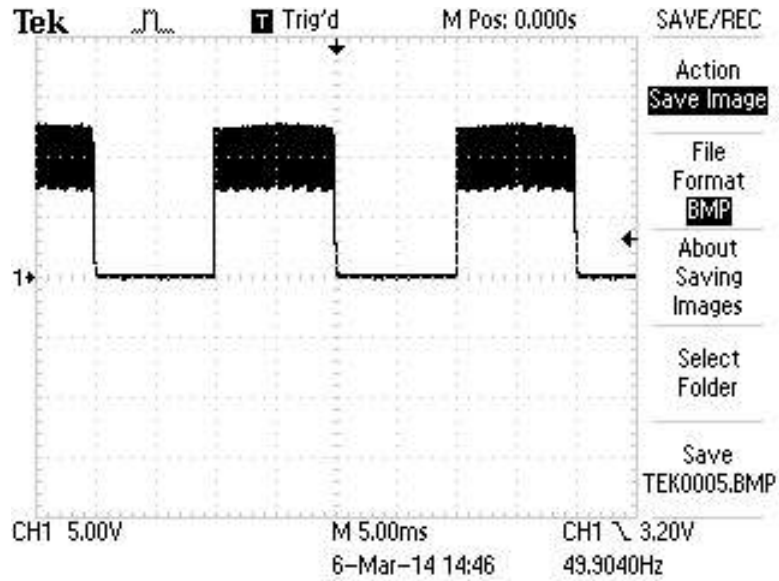


Figure 6.10: Gate pulse without Load (without SCR) (Scale: X-axis 5 msec per division and Y-axis 5 V per division)

This are the gating pulse when the pulse is not applied to the gate of the SCR. We get this kind of pulse as the SCR is not connected and so the capacitor C_{48} is not getting time to discharge completely. Refer fig6.1.

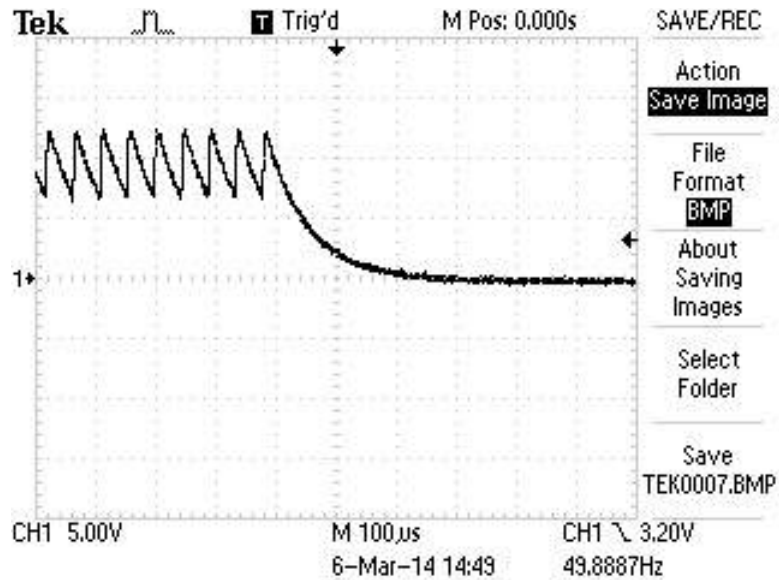


Figure 6.11: Expanded Gate pulse without Load (without SCR)(Scale: X-axis 100 µsec per division and Y-axis 5 V per division)

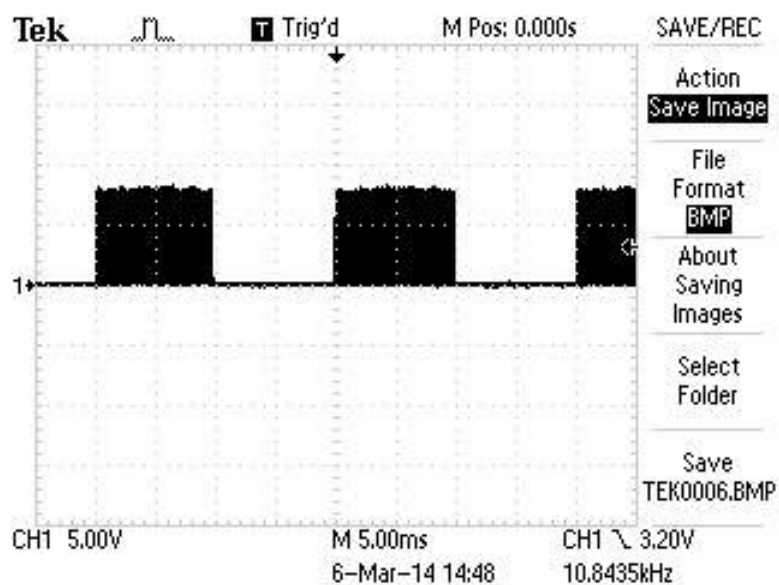


Figure 6.12: Gate pulse with SCR connected (Scale: X-axis 5 msec per division and Y-axis 5 V per division)

This is the gating signal when the SCR is connected.

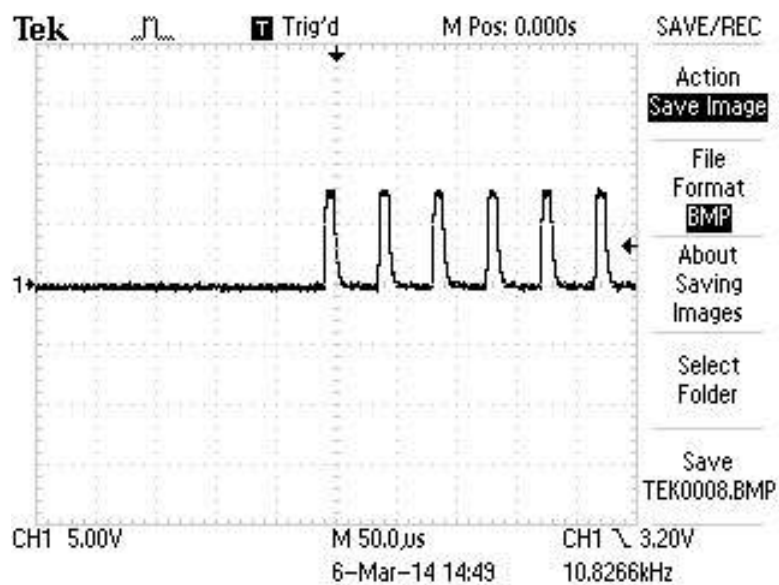


Figure 6.13: Expanded Gate pulse with SCR connected (Scale: X-axis 5 μ sec per division and Y-axis 5 V per division)

Chapter 7

Desing of Feedback Circuit

7.1 Design of Output Voltage Feedback Circuit

The fig7.4 shows the the output voltage feedback circuit. The design of each part of the circuit is explained below:

Signal Condtioning in Charger PSFB card

This stage provides a resistive network to the DC voltage feedback sensing OPAMP U3 of charger feedback circuit. After this stage the voltage will be step down to certain mV and it will be applied to OPAMP1 U3A.

Here the U3 is the OPAMP IC LF347.

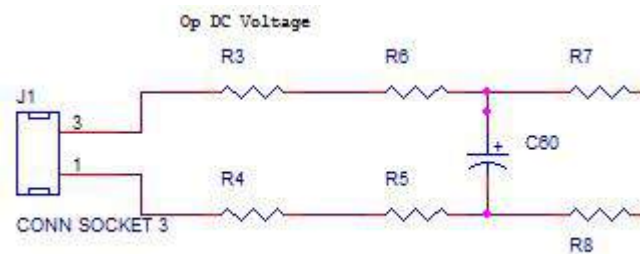


Figure 7.1: Output Voltage Feedback Circuit Stage1

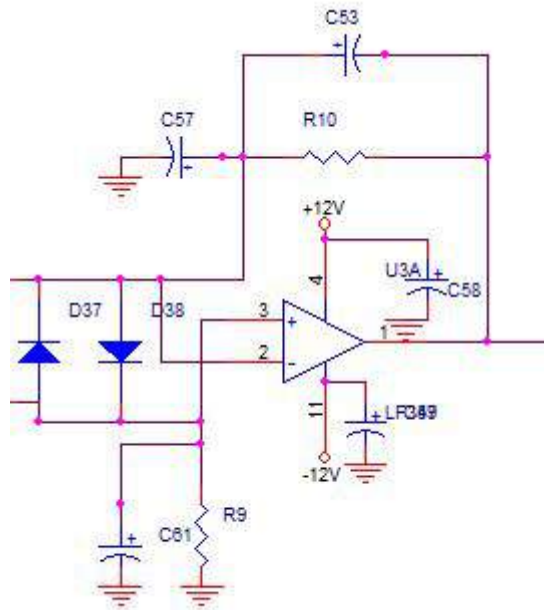


Figure 7.2: Output Voltage Feedback Circuit Stage2

Signal Conditioning in First stage of output voltage feedback circuit

In this stage the gain of the OPAMP U3A will be negative and so the output voltage after this stage will be negative.

$$\begin{aligned}
 \text{Gain provided by first stage} &= -(R_{10}/(R_4+R_5+R_8 \text{ of PSFB card})) \\
 &= -(4.7/(150+150+150)) \\
 &= -0.0104
 \end{aligned}$$

Signal Conditioning in Second stage of output voltage feedback circuit

In this stage the gain of the OPAMP U3B can be set using R_{13} variable resistor and based on the gain value we will get the output voltage.

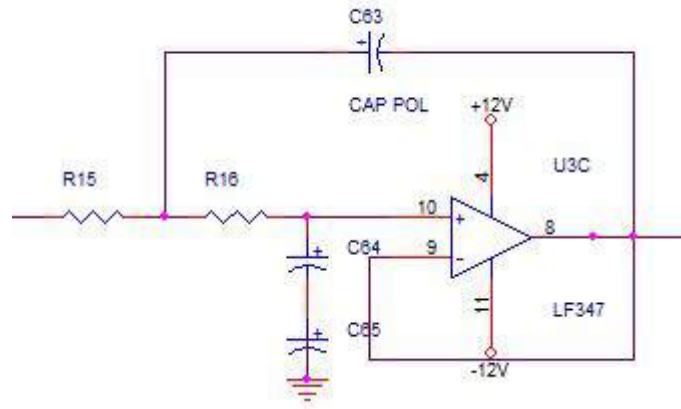


Figure 7.3: Output Voltage Feedback Circuit Stage3

$$\begin{aligned}
 \text{Maximum gain of above attenuator/amplifier stage in above circuit} &= -(R_{12} + R_{13_{max}}) / R_{11}) \\
 &= -(4.7 + 10) / 10) \\
 &= -1.47
 \end{aligned}$$

$$\begin{aligned}
 \text{Minimum gain of final attenuator/amplifier stage in above circuit} &= -(R_{10} + R_{13_{min}}) / R_9) \\
 &= -(4.7 + 0) / 10) \\
 &= -0.47
 \end{aligned}$$

The maximum gain provided by whole signal conditioning circuit

$$\begin{aligned}
 &= (\text{gain of first stage}) * (\text{max. Gain of second stage}) \\
 &= (-0.0104) * (-1.47) \\
 &= 0.01529
 \end{aligned}$$

The minimum gain provided by whole signal conditioning circuit

$$\begin{aligned}
 &= (\text{gain of first stage}) * (\text{max. Gain of second stage}) \\
 &= (-0.0104) * (-0.47) \\
 &= 0.0049
 \end{aligned}$$

The first two OP-AMPS comprise the differentiator and the last OP-AMP comprises the integrator. The diodes used between the resistor loop and U3A are used to clamp the voltage signal and the schottky diode set used after the U3 is for removal of the inductive effect of the cables. The resistive network will step down the voltage as well as current. And the three stages of the OPAMP will generate the voltage 5 V which will be applied to the microcontroller for the further processing.

7.2 Design of Output Current Feedback Circuit

This circuit is used for the feedback of output load current, battery charging and battery discharging current. This circuit is also known as current sensing circuit.

The Current Transformer DCCT senses the current and converts it to the equivalent voltage based on the transformation ratio of DCCT. The OPAMP network will convert this voltages to the equivalent voltages which can be applied to the ADC of the microcontroller. The circuit is shown in the fig7.5.

Design of the Current Feedback Loop

$$\begin{aligned} \text{Maximum gain of attenuator/amplifier stage in above circuit} &= -(R_{40} + R_{39max}) / R_{38} \\ &= -(10 + 50) / 2.2 \\ &= -27.27 \end{aligned}$$

$$\begin{aligned} \text{Minimum gain of attenuator/amplifier stage in above circuit} &= -(R_{40} + R_{39min}) / R_{38} \\ &= -(10 + 0) / 2.2 \\ &= -4.54 \end{aligned}$$

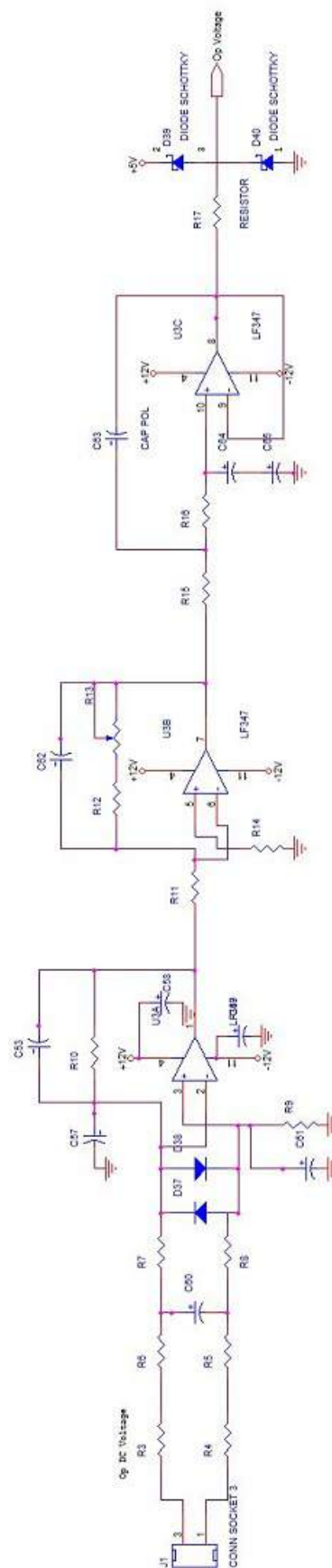


Figure 7.4: Output Voltage Feedback circuit

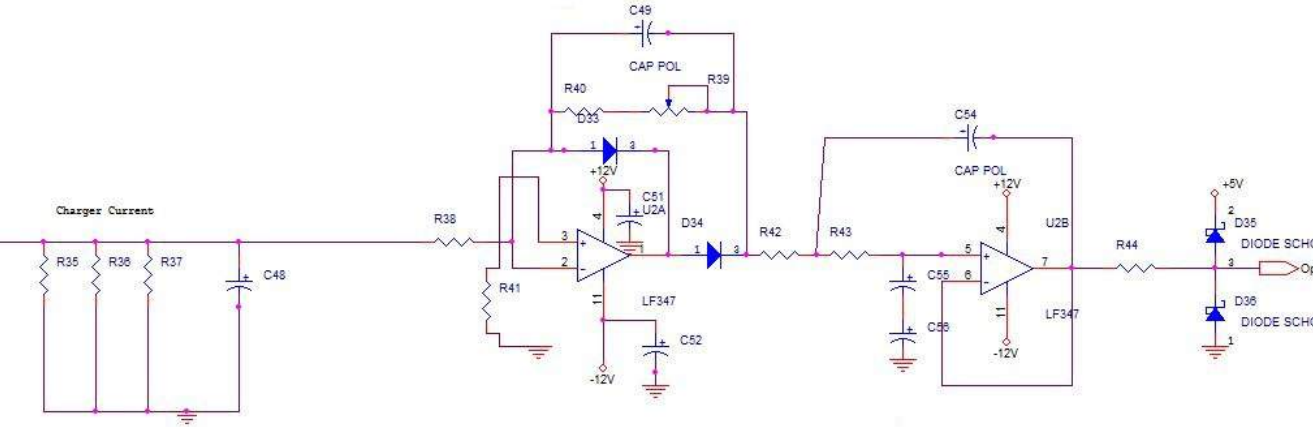


Figure 7.5: Output Current Feedback circuit

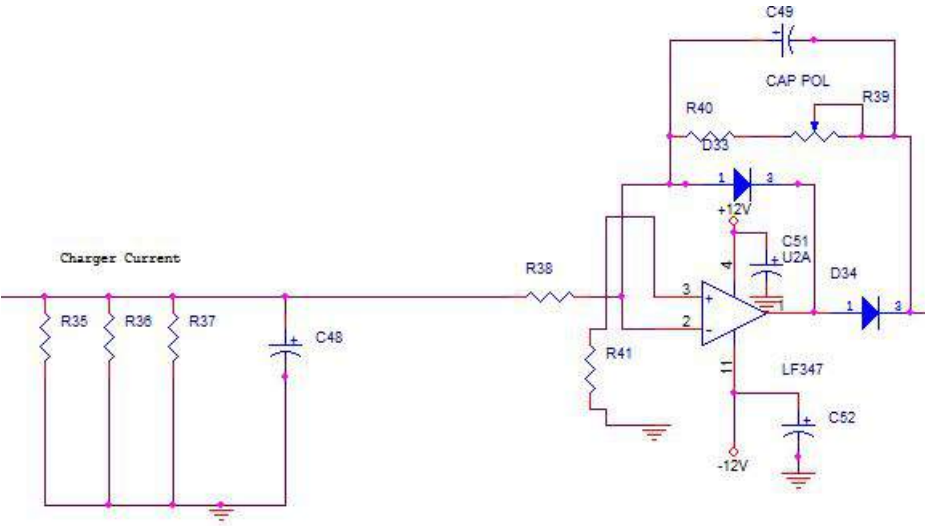


Figure 7.6: A section of output current feedback circuit

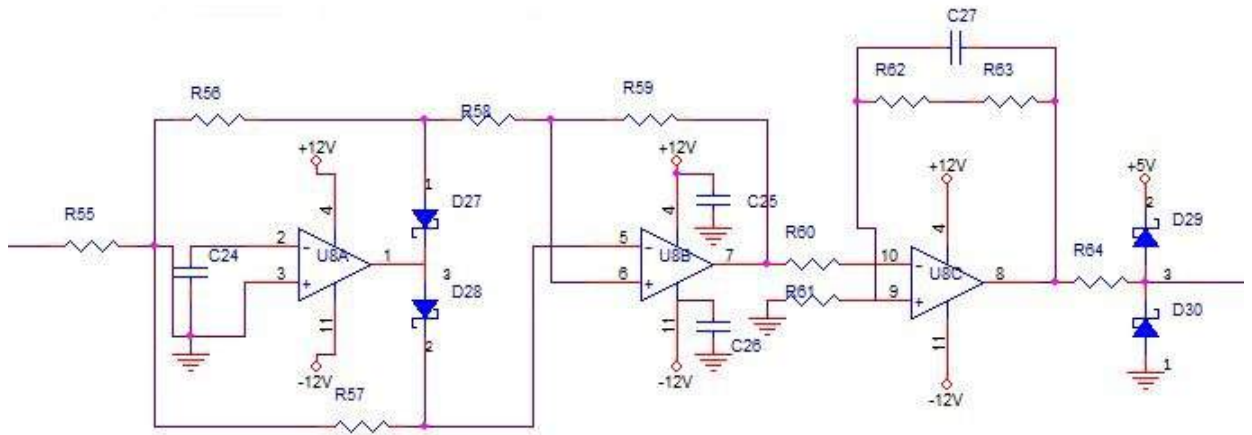


Figure 7.7: Input current feedback circuit

7.3 Design of Feedback circuit of Input Current and Input Voltage

Input Current Sensing Circuit

With the help of the circuit shown in fig7.7, the input line currents can be sensed. Here voltage of some milliVolts which are sensed and converted by the CT is applied to the U5C. First stage of OPAMP i.e. U5C is an instrumentation amplifier and it will convert the sine AC voltage into squared AC voltage. And the set of diodes will convert this voltage into DC voltage. And the following OPAMPs will convert this voltages to the appropriate level which can be applied to the PIC.

Input Voltage feedback Circuit

The working of this circuit is similar to the input current sensing circuit. The circuit is shown in fig7.8

7.4 Simulation of Feedback Circuits

The simulation for the all the four circuits are shown here.

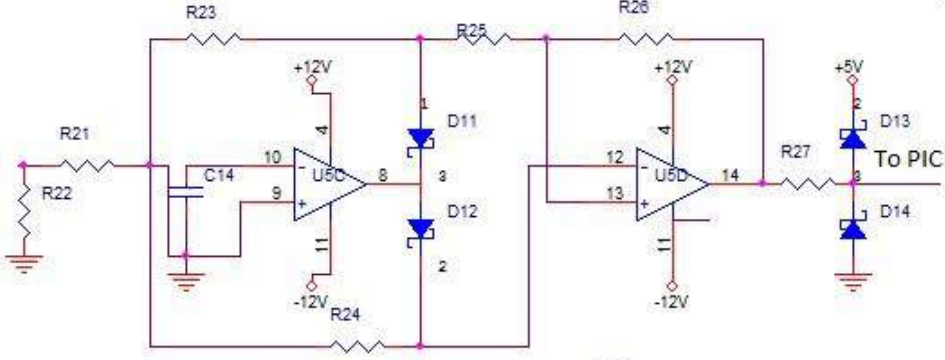


Figure 7.8: Input Voltage Feedback circuit

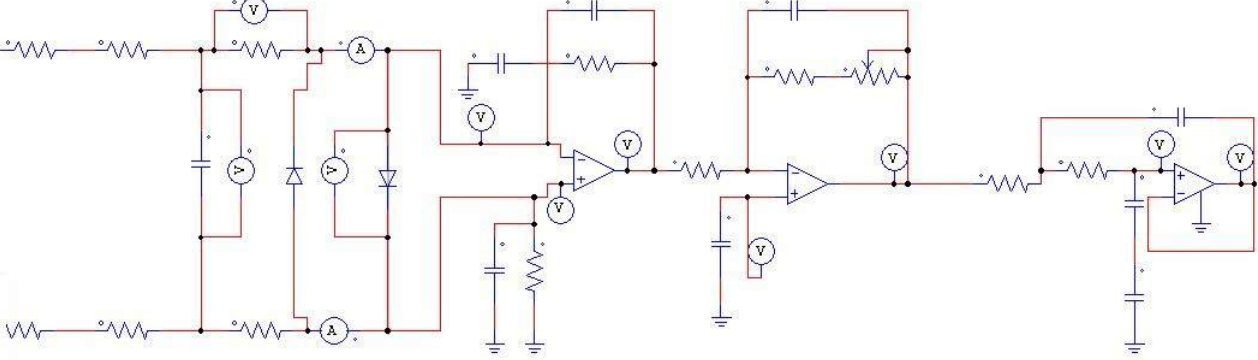


Figure 7.9: Output Voltage feedback simulation model

The simulation model consists of two differentiators and a unity gain module.

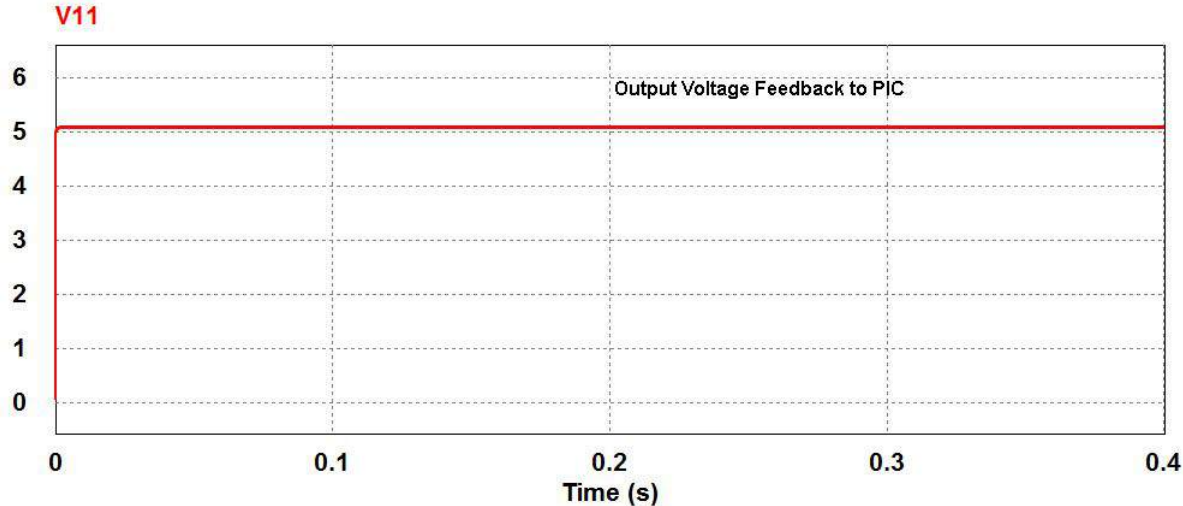


Figure 7.10: Output Voltage feedback waveform to PIC (Scale: X-axis 0.01 sec per division, Y-axis 1 V per division)

The output of the output voltage feedback circuit is as shown in the fig above. The output voltage of this circuit is +5V as shown

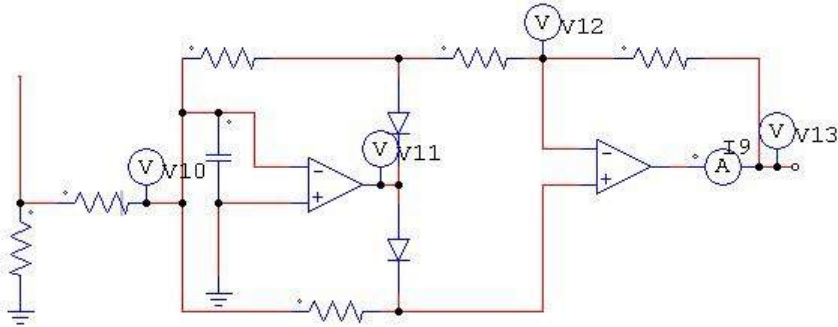


Figure 7.11: Input Voltage feedback simulation model

This model consists of an instrumentation amplifier followed by a pair of diodes. This diodes will convert AC voltage into DC.

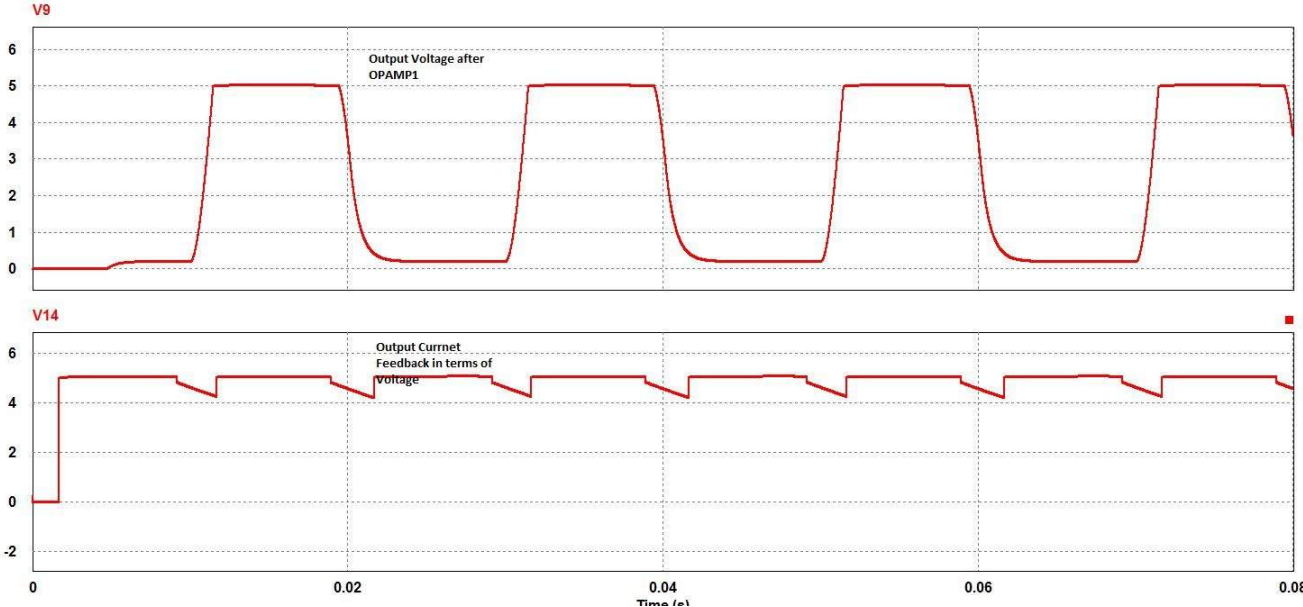


Figure 7.12: Input Voltage feedback waveform to PIC (Scale: X-axis 0.02 sec per division and Y-ais 1 V per division)

As seen from the simulation result the result of OPAMP1 is shown by V9 and the final output is +5V.

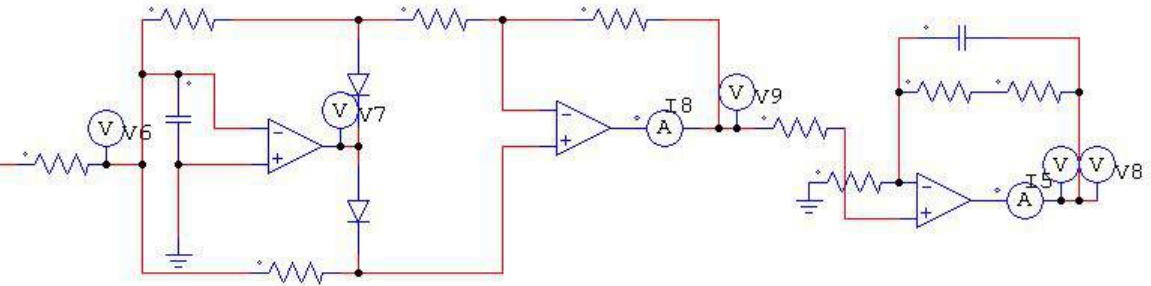


Figure 7.13: Input Current feedback simulation model

This model is similar to that of the input voltage feedback circuit.

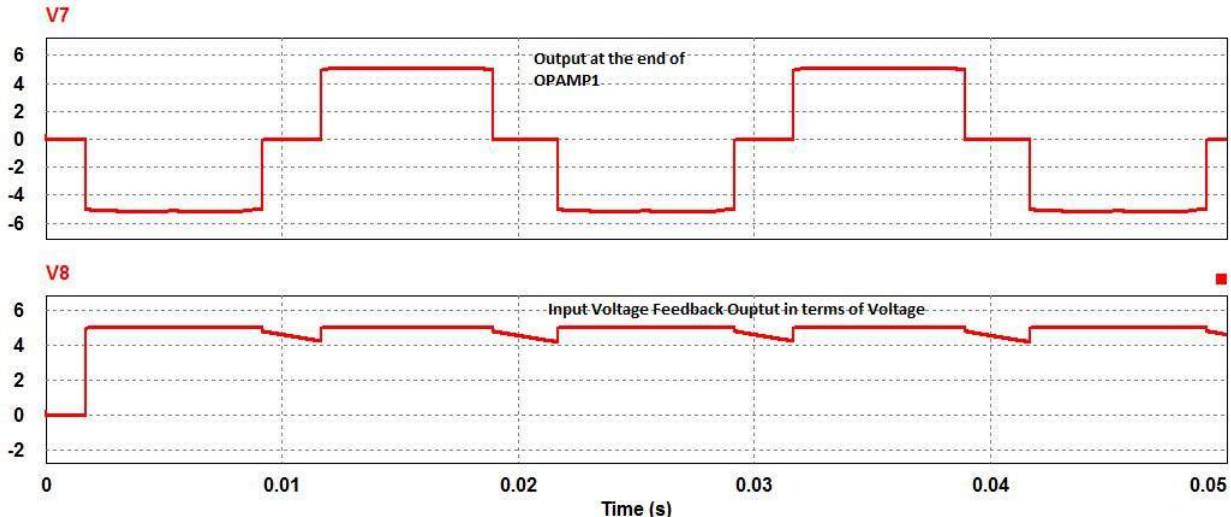


Figure 7.14: Input Current feedback waveform to PIC (Scale: X-axis 0.02 sec per division and Y-ais 1 V per division)

As seen from the simulation result the result of OPAMP1 is shown by V7 and the final output is +5V.

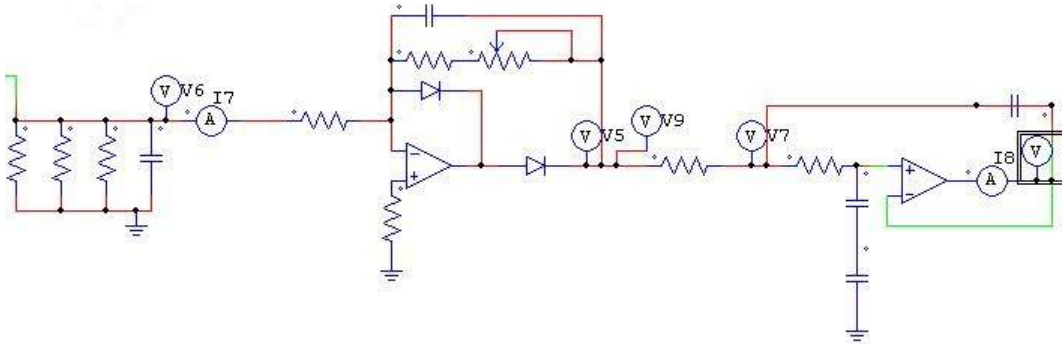


Figure 7.15: Output Current feedback simulation model

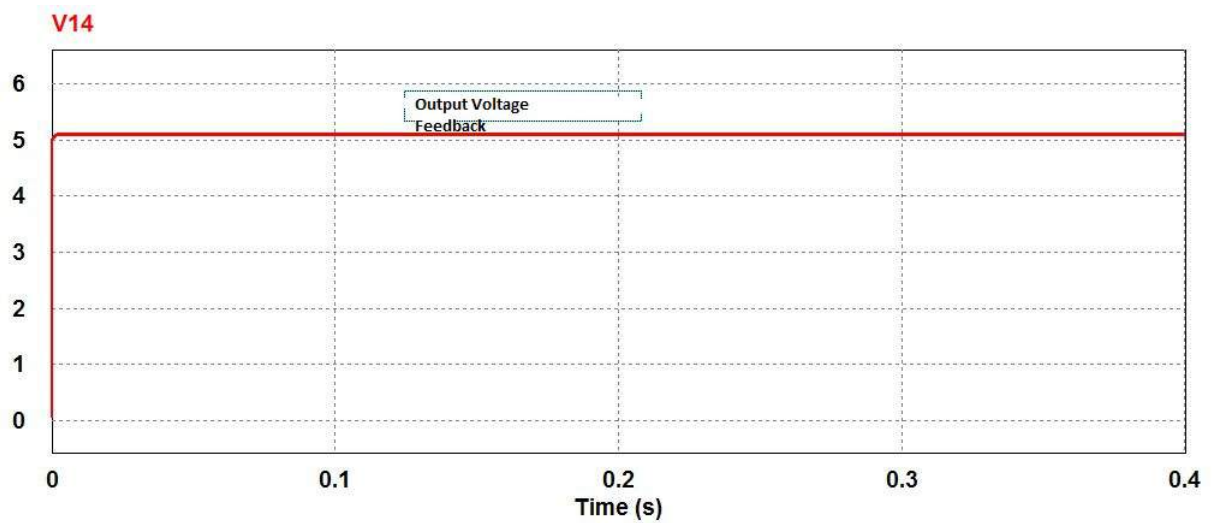


Figure 7.16: Output Current feedback waveform to PIC

The output of the model is +5V as shown.

7.5 Hardware result of Feedback Circuit

The hardware of the feedback circuit is shown in the fig.

In the hardware for OPAMP IC LF347A is used. LF 347A is a 14-pin IC which has four in-built OPAMPs.

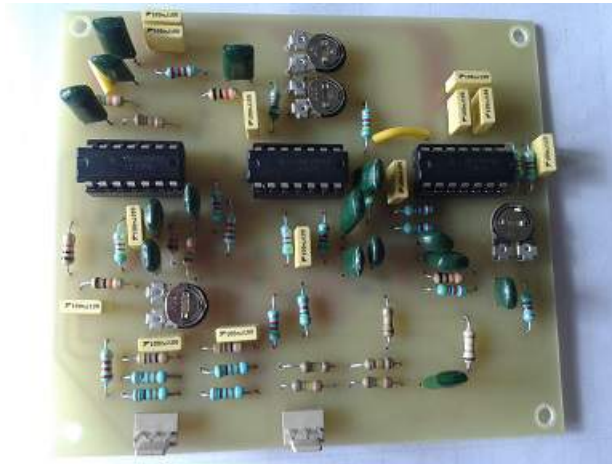


Figure 7.17: Front view of the Feedback Circuit

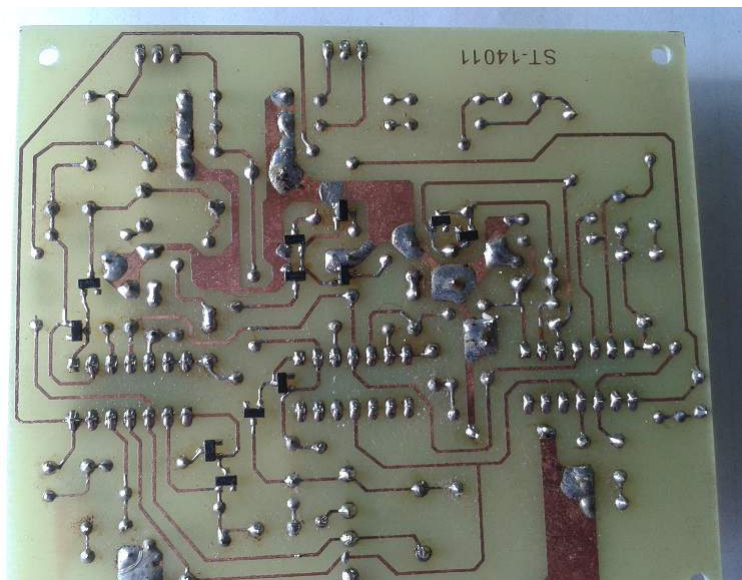


Figure 7.18: Back view of the Feedback Circuit

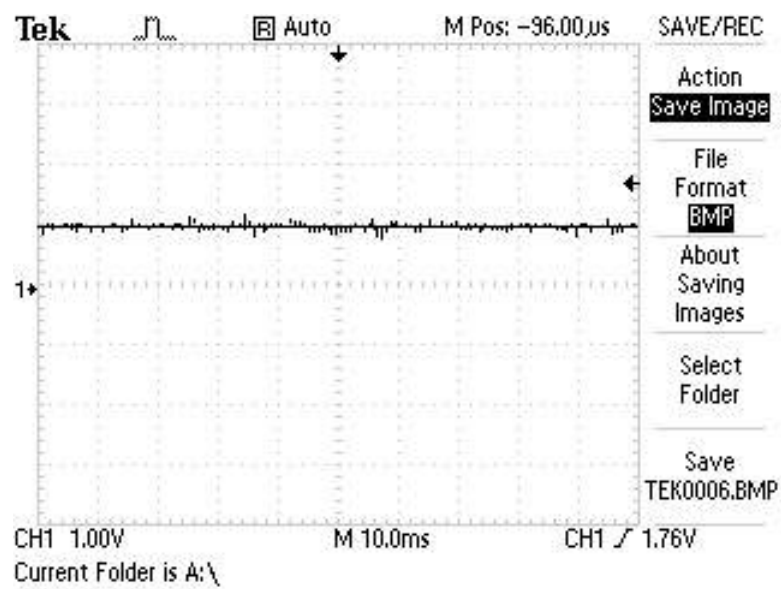


Figure 7.19: Output of the Hardware

The output result for all the four circuits are +5V as shown.

Chapter 8

PIC 16F877 and Implementation of Code

8.1 PIC 16F877 and its features

The PIC 16F877 is a 40-pin 8-Bit microcontroller. The pin diagram of the microcontroller is shown in the fig8.1. The key features of this microcontroller are mentioned below:

Microcontroller Core Features

- High performance RISC CPU
- Only 35 single word instructions to learn
- All single cycle instructions except for program branches which are two cycle
- Operating speed: DC - 20 MHz clock input and DC - 200 ns instruction cycle
- Up to 8K x 14 words of FLASH Program Memory, Up to 368 x 8 bytes of Data Memory (RAM) and Up to 256 x 8 bytes of EEPROM Data Memory
- Pinout compatible to the PIC16C77

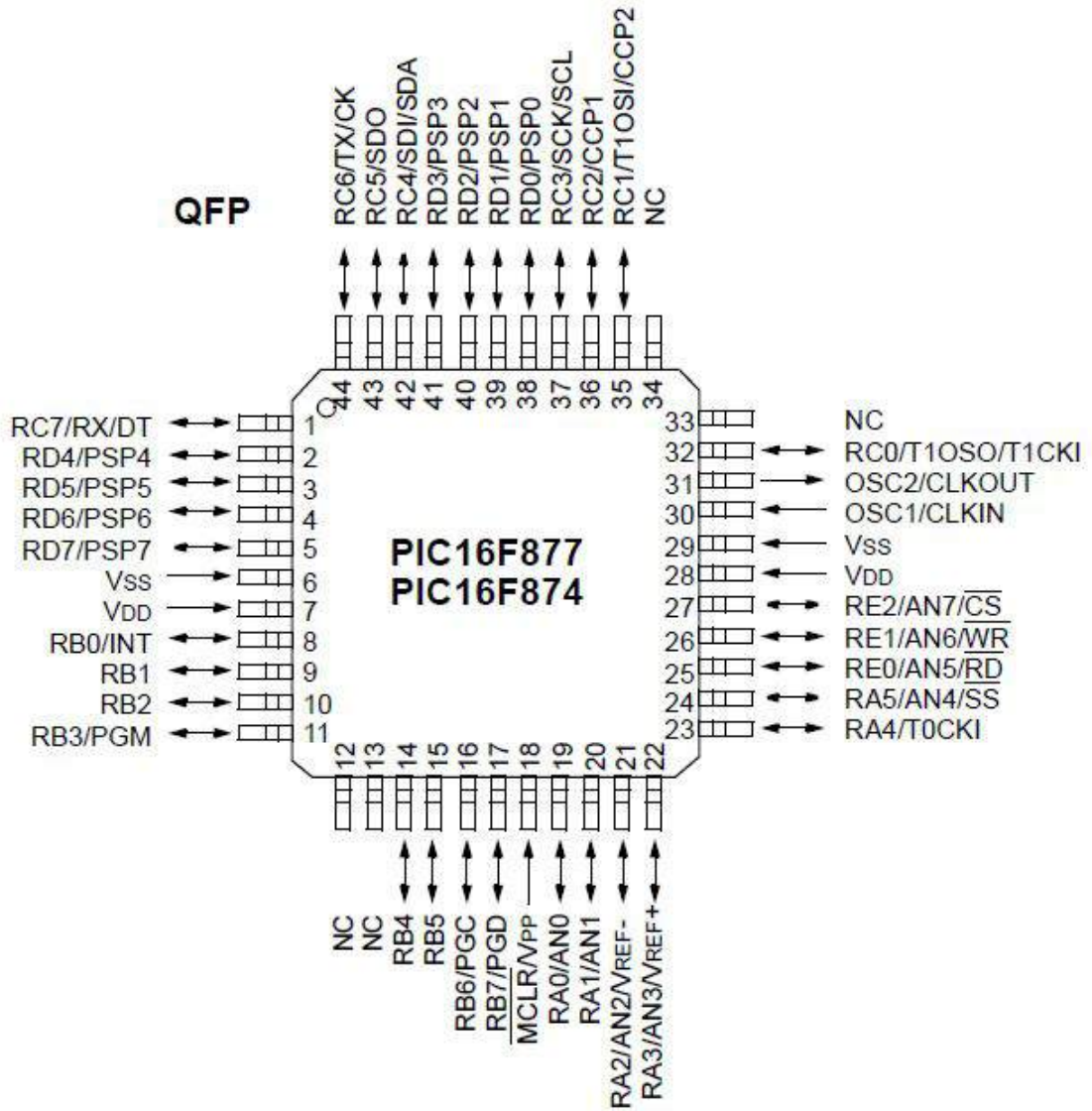


Figure 8.1: Pin Diagram of the PIC 16F877

- Interrupt capability (up to 14 sources)
- Eight level deep hardware stack
- Direct, indirect and relative addressing modes
- Power-on Reset (POR)
- Power-up Timer (PWRT) and Oscillator Start-up Timer (OST)
- Watchdog Timer (WDT) with its own on-chip RC oscillator for reliable operation
- Programmable code protection
- Power saving SLEEP mode
- Selectable oscillator options
- Low power, high speed CMOS FLASH/EEPROM technology
- Fully static design
- In-Circuit Serial Programming (ICSP) via two pins
- Single 5V In-Circuit Serial Programming capability
- In-Circuit Debugging via two pins
- Processor read/write access to program memory
- Wide operating voltage range: 2.0V to 5.5V
- High Sink/Source Current: 25 mA
- Commercial, Industrial and Extended temperature ranges
- Low-power consumption: - ≤ 0.6 mA typical @ 3V, 4 MHz - 20 μ A typical @ 3V, 32 kHz - ≤ 1 μ A typical standby current

Peripheral Features:

- Timer0: 8-bit timer/counter with 8-bit prescaler
- Timer1: 16-bit timer/counter with prescaler, can be incremented during SLEEP via external crystal/clock
- Timer2: 8-bit timer/counter with 8-bit period register, prescaler and postscaler
- Two Capture, Compare, PWM modules
 - Capture is 16-bit, max. resolution is 12.5 ns
 - Compare is 16-bit, max. resolution is 200 ns
 - PWM max. resolution is 10-bit
- 10-bit multi-channel Analog-to-Digital converter
- Synchronous Serial Port (SSP) with SPI (Master mode) and I²C (Master/Slave)
- Universal Synchronous Asynchronous Receiver Transmitter (USART/SCI) with 9-bit address detection
- Parallel Slave Port (PSP) 8-bits wide, with external RD, WR and CS controls (40/44-pin only)
- Brown-out detection circuitry for Brown-out Reset (BOR)

PIC16F877 is to be used for the following tasks:

- a. It captures these ZCD waveforms from the RY and YB line capture module and monitors frequency and phase sequence of input line voltages.
- b. It controls the soft start of rectifier as well as charger.
- c. It converts different analog signals from the signal conditioning and attenuation module to the digital form and depending on them it controls the o/p voltage as well as o/p current of charger.

- d. It monitors Over temperature condition and generates alarm in appropriate condition.
- e. It controls LED indication through latch.
- f. It monitors battery MCCB contact.
- g. It generates alarms depending on analog signal reading.
- h. It controls communication with the UI card.

8.2 Implementation of C Code

The fig8.2 shows the flowchart of Implementation.

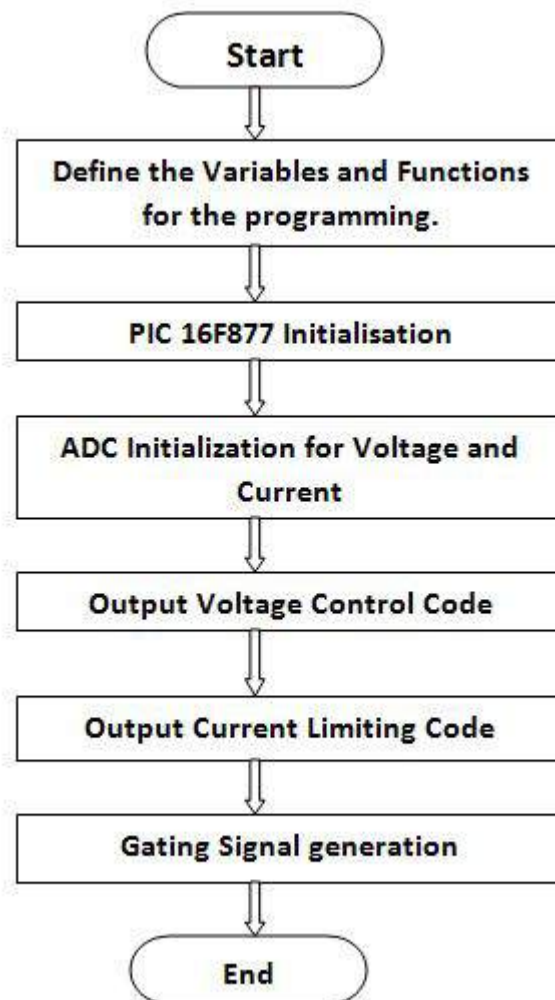


Figure 8.2: Flowchart of Implementation

Chapter 9

Simulation Results

9.1 Introduction to PSIM

PSIM is a simulation software specially designed for power electronics and motor drives, with fast simulation and friendly user interface. PSIM provides a powerful simulation environment for power electronics, analog and digital control, magnetics, motor drives, and dynamic system studies.

The PSIM simulation environment consists of the PSIM circuit schematic, the simulation engine and the waveform processing program SIMVIEW. The PSIM schematic program provides interactive and user friendly interface for circuit schematic entry and editing. SIMVIEW is the waveform display and analyze simulation result. Here all the simulations that has been carried out in the thesis, is done in this PSIM software.

9.2 Simulation of the Six Pulse Rectifier

The simulation model of the six pulse rectifier is as show in fig9.1.

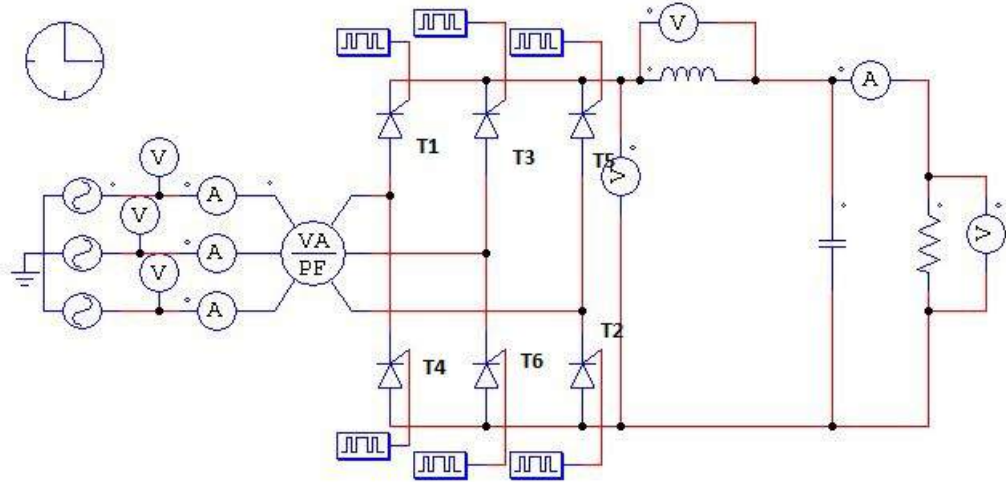


Figure 9.1: Six pulse rectifier simulation model

Here all the three phases are shifted by 120 degrees and the two switches of the single phase are complementary in nature. At a time out of six only two switches are conducting.

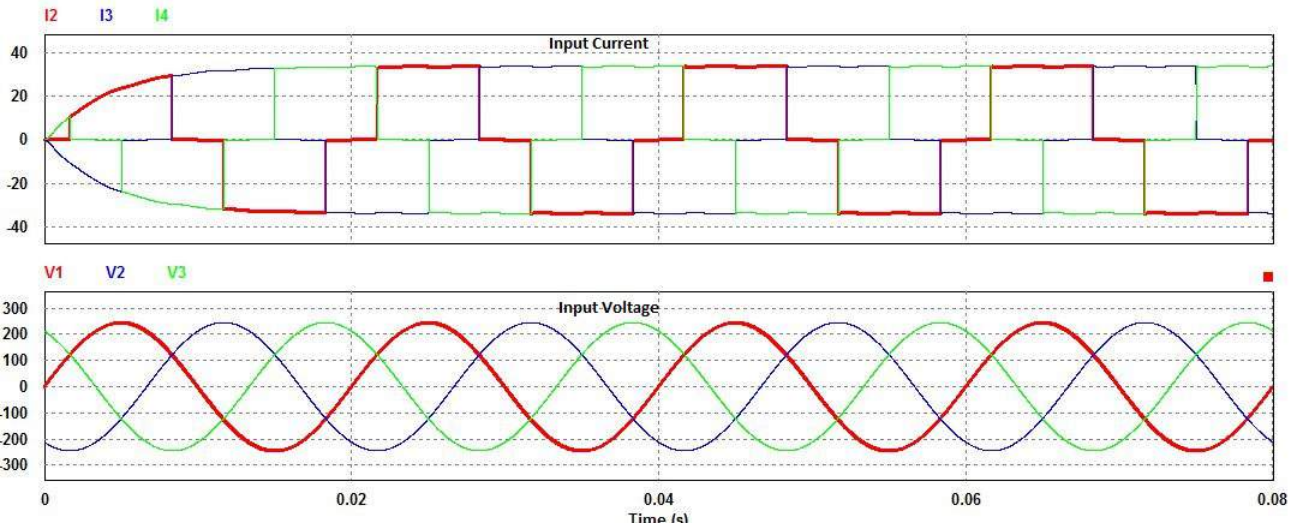


Figure 9.2: Input Voltage(Phase) and Input Current(Line to line rms) of the rectifier (Scale: X-axis 0.02 sec per division and Y-axis 20 A per division, 100 V per division)

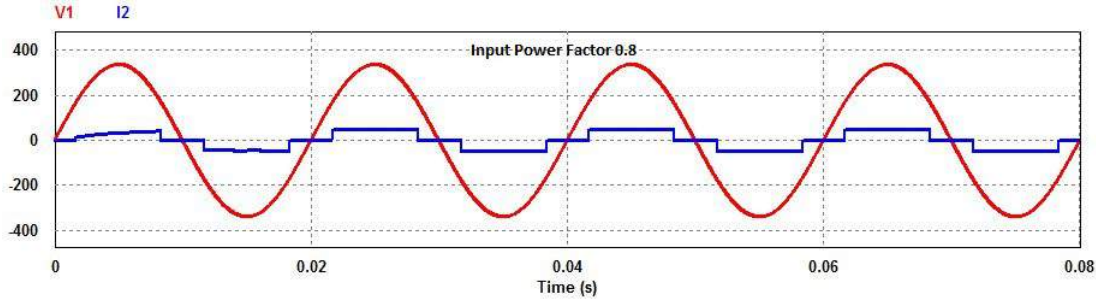


Figure 9.3: Input power factor of the rectifier(Scale: X-axis 0.02 sec per division and Y-axis 100 V per division)

The DC output current is measured immediately after the rectifier. Due to the higher value of the inductor and the capacitor, we can get the smooth output voltage.

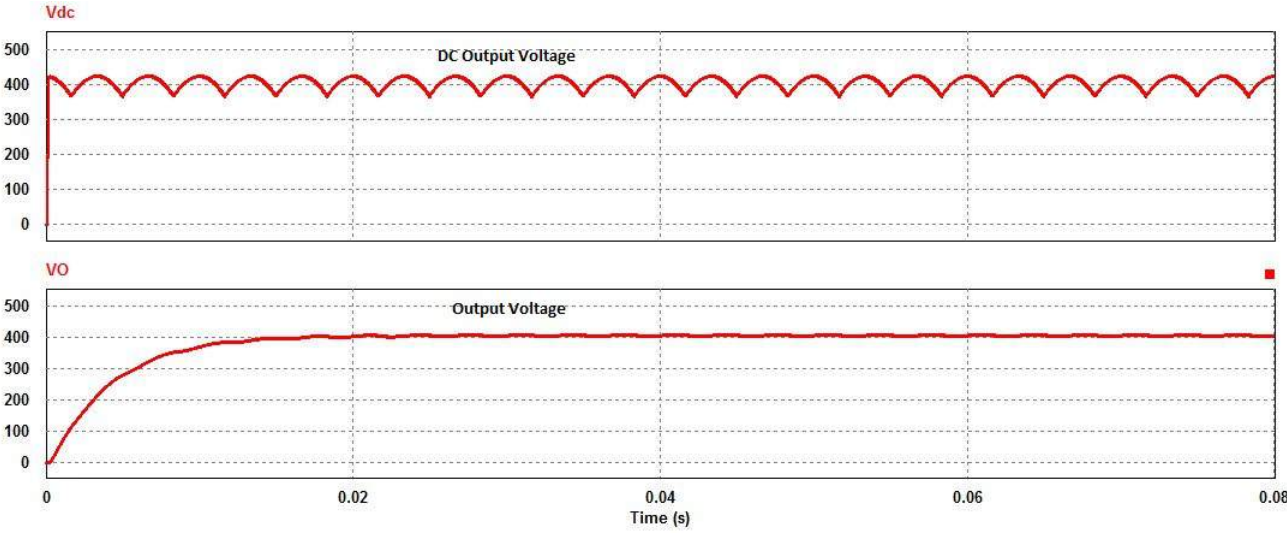


Figure 9.4: DC output Voltage and Oupput Voltage of rectifier (Scale: X-axis 0.02 sec per division and Y-axis 5 A per division)

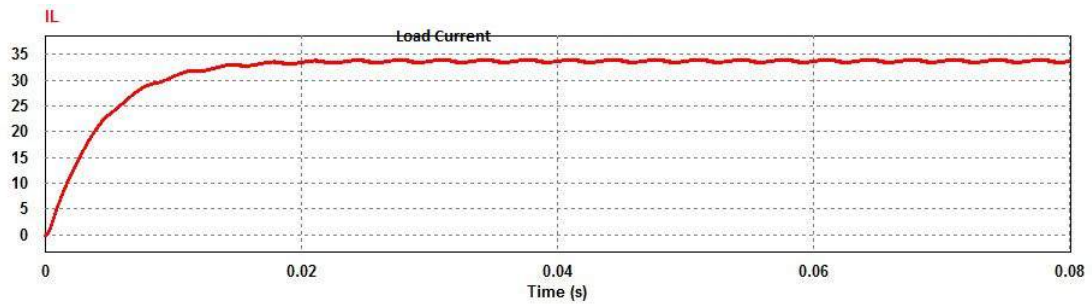


Figure 9.5: Load current of rectifier

9.2.1 Simulation of Closed Loop Control of the Three-phase Contolled Rectifier

Here the firing angle of the thyristor is controlled by the closed loop and it is called firing angle control.

When there is under-voltage situation in the input side, the output voltage will be also less. Using the firing angle control loop, the firing angle will be set very less and so the conduction period of the thyristor will be large and so the output voltage will be received in the normal range as per the load requirements.

Similarly in the over-voltage condition in the input side, the output voltage will be higher than the normal range. So the firing angle will be set at higher value and the conduction period will be less and the output voltage will be reduced.

In this closed loop, output voltage is sensed and it is compared with the reference. Then it will go to PI controller and the limiter. After that it will go to the inverse cosine functional block where the voltage value will be converted to the degree angle value which will be given to the Alpha controller block.

There are three terminals of this Alpha controller block. One terminal is supplied by the closed loop. Second terminal will decide weather the controller should be

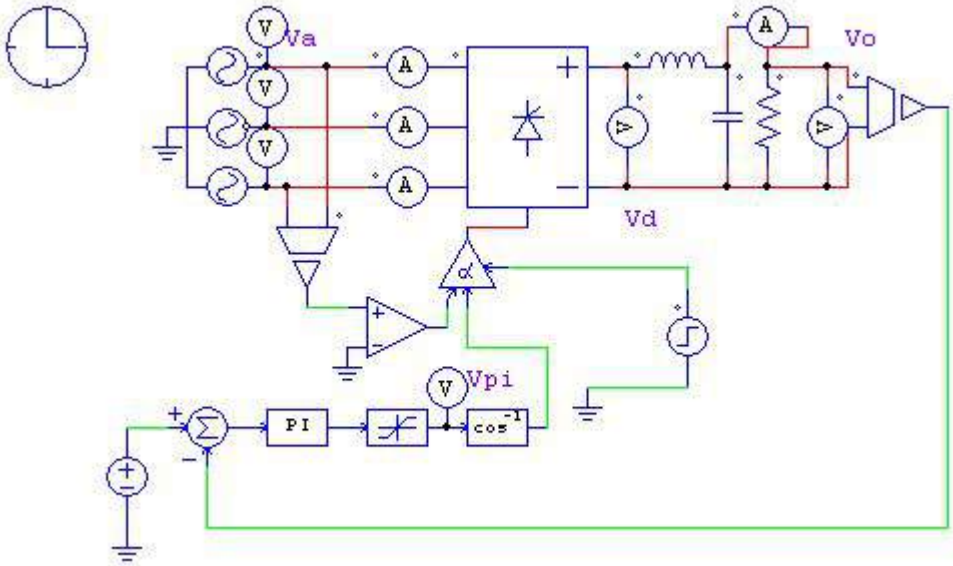


Figure 9.6: Simulation model of Closed Loop Control of the Three-phase Controlled Rectifier

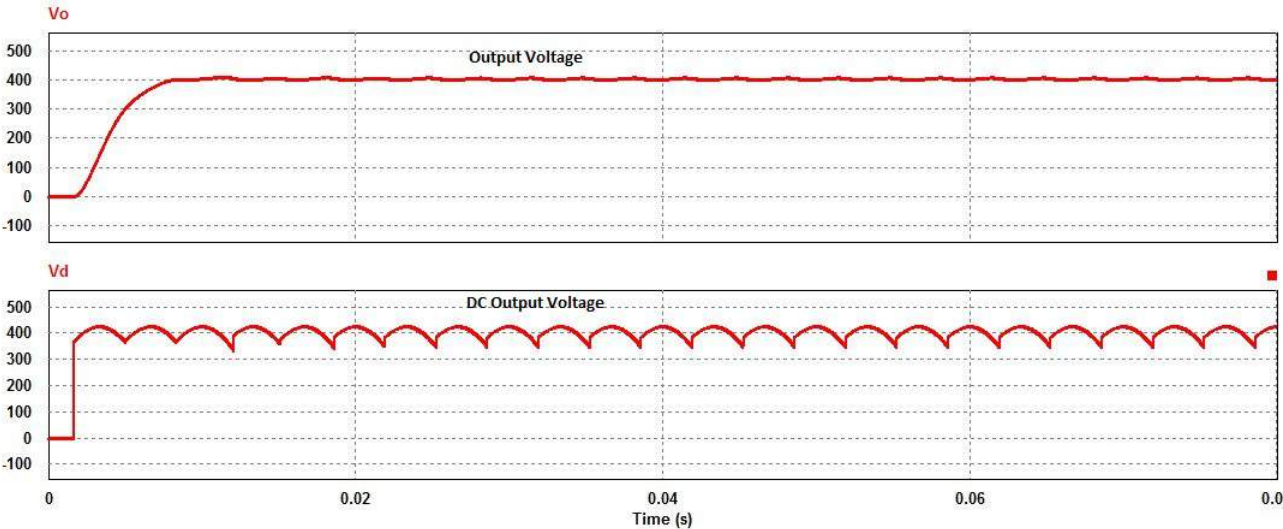


Figure 9.7: Output Voltage and Output DC of closed loop controlled rectifier under normal conditions (Scale: X-axis 0.02 sec per division and Y-axis 100 V per division)

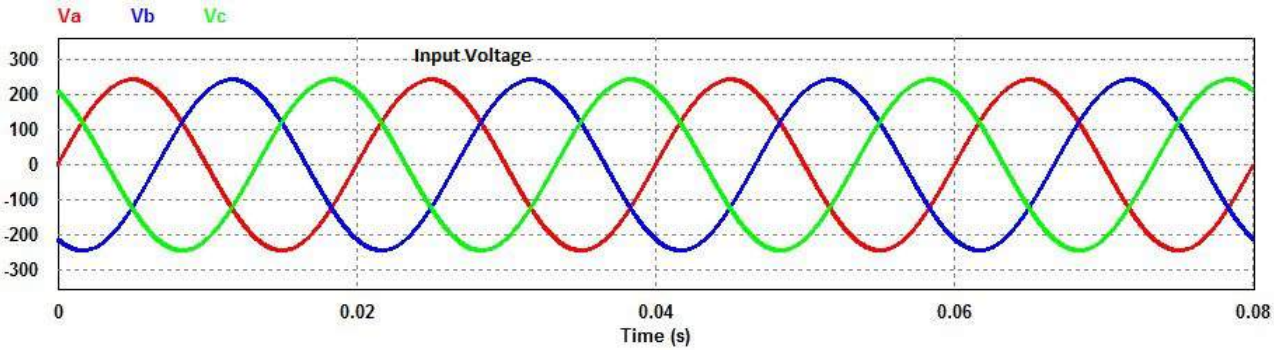


Figure 9.8: Input Voltage Line-to-Line RMS of closed loop controlled rectifier under normal conditions (Scale: X-axis 0.02 sec per division and Y-axis 200 V per division)

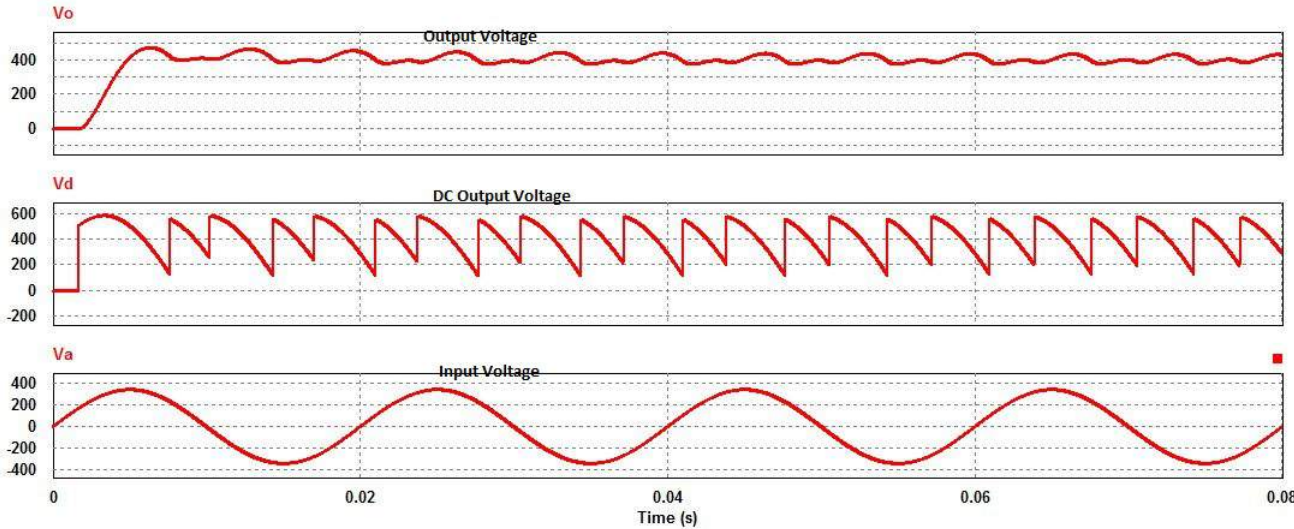


Figure 9.9: Output Voltage, DC Output Voltage and Input line-to -line RMS Voltage under over voltage condition (Scale: X-axis 0.02 sec per division and Y-axis 200 V per division)

enabled or disabled and it is continuously supplied by the step function to keep it enabled. Third terminal is supplied by the comparator. The negative terminal of this comparator is grounded and the positive terminal is connected to the voltage sensor which senses the input line-to-line voltage. During the positive half cycle of the input voltage, the comparator will give output as 1 and in the negative half cycle the comparator will give output as 0.

When the error signal is positive i.e. the input voltage is higher and so the output voltage, the firing angle will be more and conduction angle will be less and so the output voltage will be controlled.

When the error signal is negative i.e. the input voltage is less and so the output voltage, the firing angle will be less and conduction angle will be more and so the output voltage will be controlled.

The simulation model of the closed loop control of the controlled rectifier is shown in fig9.6.

9.3 Simulation of the DC-UPS

9.3.1 Simulation of the DC-UPS in open loop

The proto type model has been to verify the control strategy and proposed design procedure. The proto type has following specification:

- Input Voltage = 415 V AC Line to line Voltage
- Input Current = 21 A
- Input VA = 15 KVA
- Input PF = 0.8 to 0.75
- Output Voltage = 405 V DC
- Output Current = 28 A
- Switching Frequency = 20 KHz

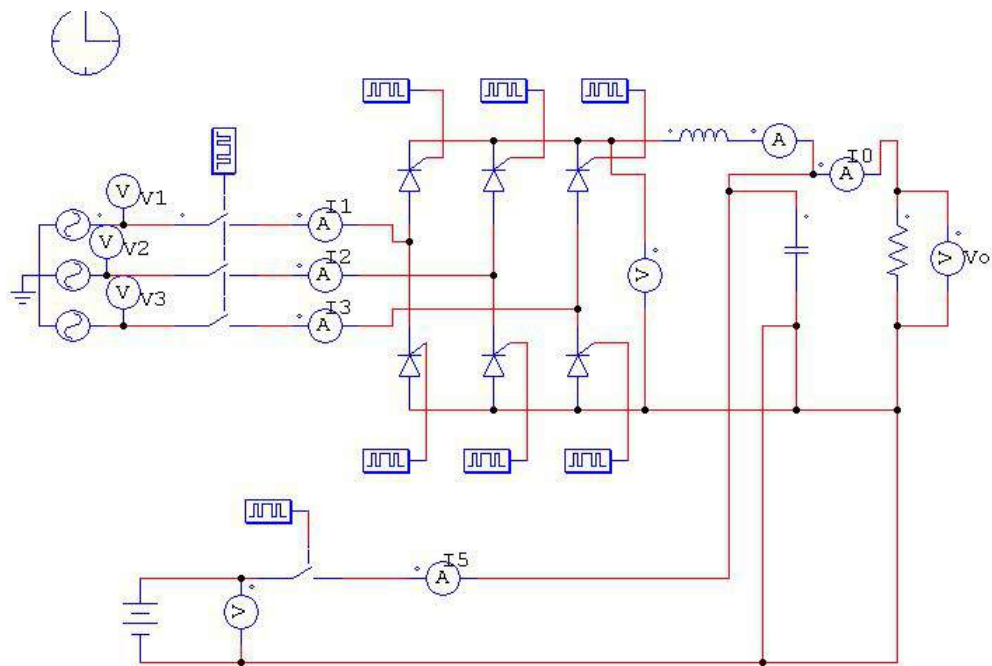


Figure 9.10: Simulation of UPS

9.3.2 Closed loop simulation of DC-UPS

The closed loop simulation model of the DC-UPS is shown in fig9.13. Here the firing angle control of the rectifier is used.

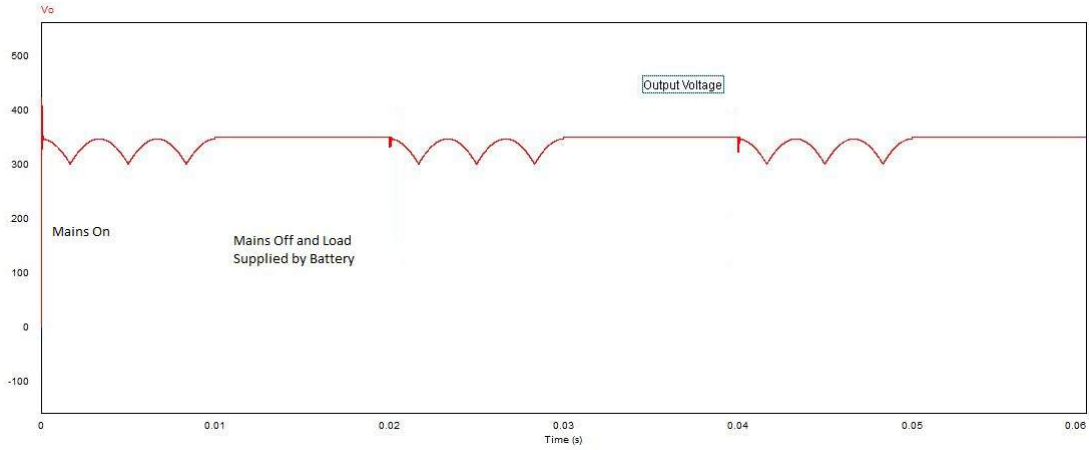


Figure 9.11: Output Voltage Scale: X-axis- 0.01 sec per div and Y-axis- 100 V per div

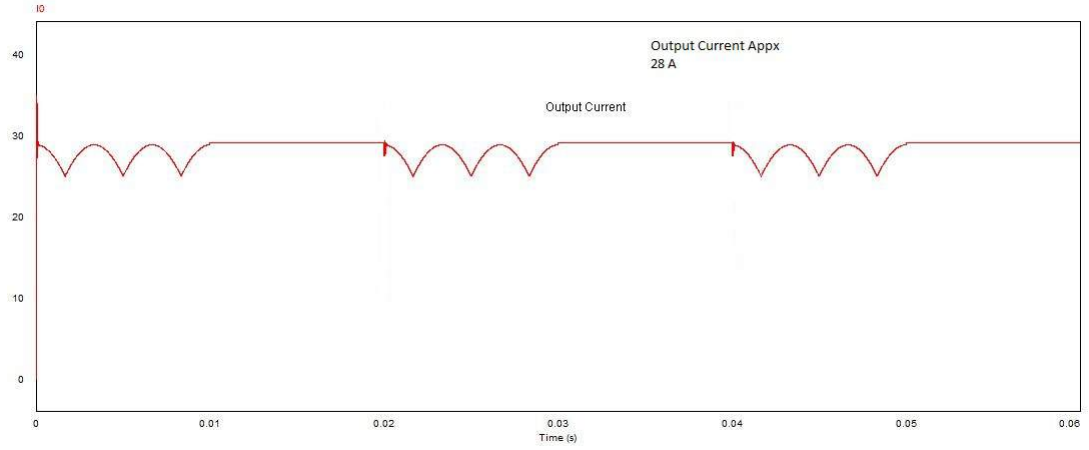


Figure 9.12: Output Voltage Scale: X-axis- 0.01 sec per div and Y-axis- 10 A per div

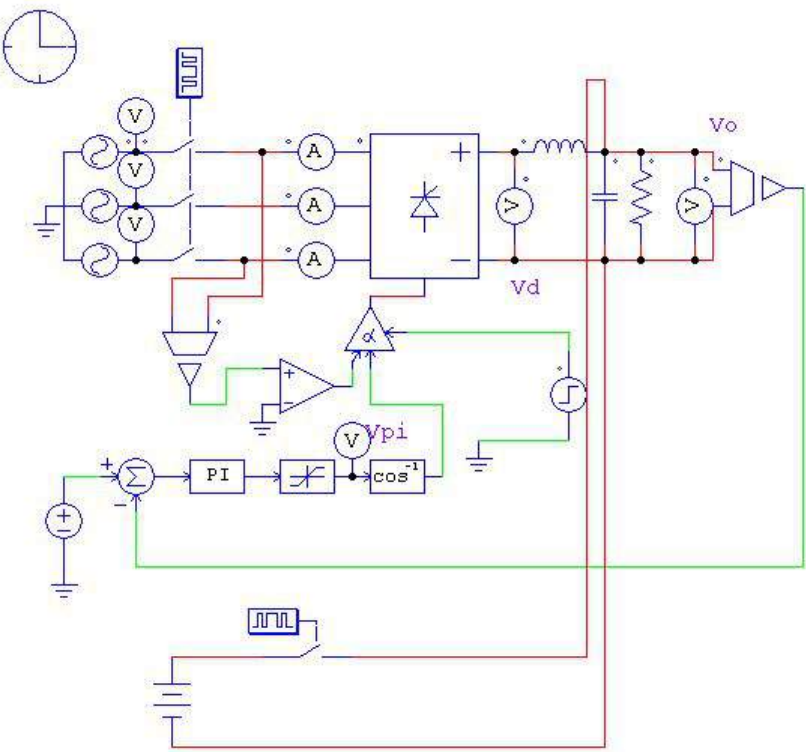


Figure 9.13: Simulation model of Closed loop control of DC-UPS

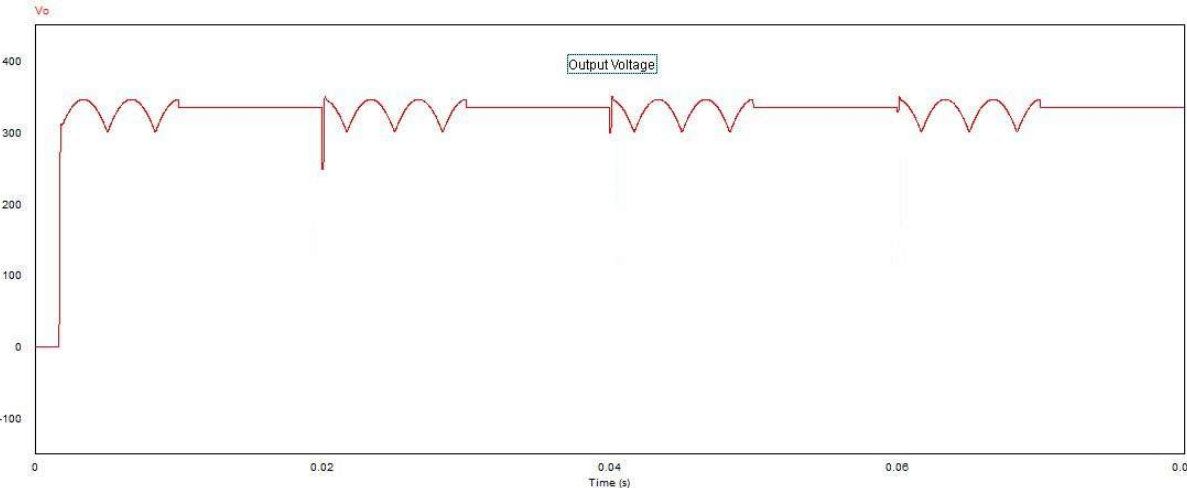


Figure 9.14: Output Voltage Scale: X-axis- 0.02 sec per div and Y-axis- 50 V per div

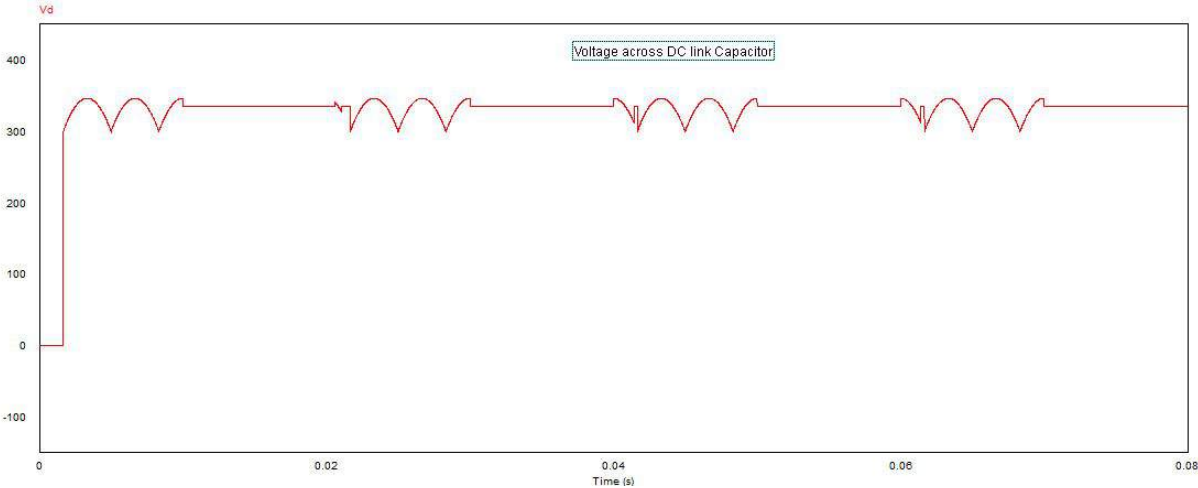


Figure 9.15: Voltage across DC link Capacitor Scale: X-axis- 0.02 sec per div and Y-axis- 50 V per div

Chapter 10

Hardware Results of the DC-UPS

10.1 The DC-UPS Hardware results

The hardware set up of the DC-UPS is shown in the fig 10.2. The rectifier module of the DC-UPS is shown in the fig 10.1.

The result of the hardware is as shown in the table below:

Table I: Hardware Result of the DC-UPS in No load and Full load condition

Parameters	No Load	Full Load
Input line-to-line Voltage	397 V	397 V
Input line-to-line Current	3 A	21 A
Output DC Voltage	402 V	402 V
Total Output Current	0 A	25 A
Chaging Current	0 A	5 A



Figure 10.1: Rectifier Module



Figure 10.2: Hardware Set-up for DC-UPS

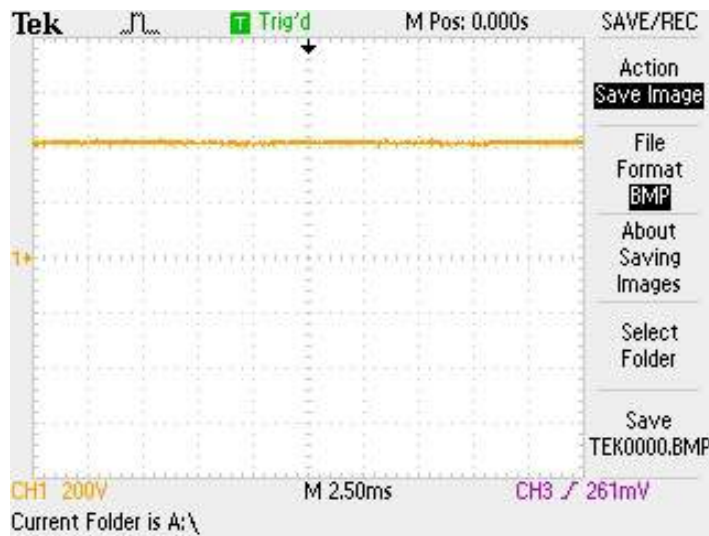


Figure 10.3: Output Voltage (Scale: X-axis 2.5 msec per div and Y-axis 200 V per div) $V_O = 405$ V

The output voltage waveform is as shown in the above fig. The resistive load is used as a load and the output voltage is measured across the load. This waveform is smoothed because LC filter is connected before the load.

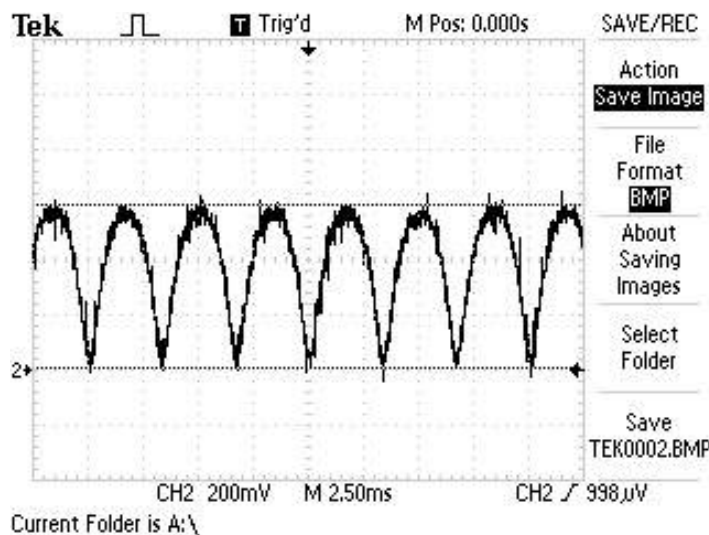


Figure 10.4: DC Current 25A, CT ratio: 1/1000 (Scale: X-axis:2.5 msec per div and Y-axis: 200 mV)

The DC current is captured via DCCT connected in the line with the load. DCCT converts the current into approximated value of the voltage.

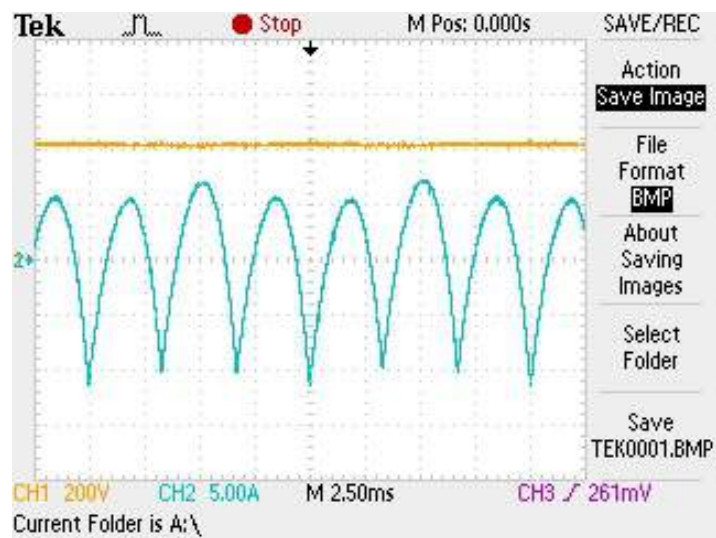


Figure 10.5: Pulsating DC Output 405V (Scale: X-axis 2.5 msec per div and Y-axis 200 V per div)

This Voltage is taken immediately after the rectifier module.



Figure 10.6: Output Voltage Ripple 4.8V (Scale: X-axis 5 msec per div and Y-axis 5 V per div)

Actually the voltage ripple in the output voltage should be less than 2

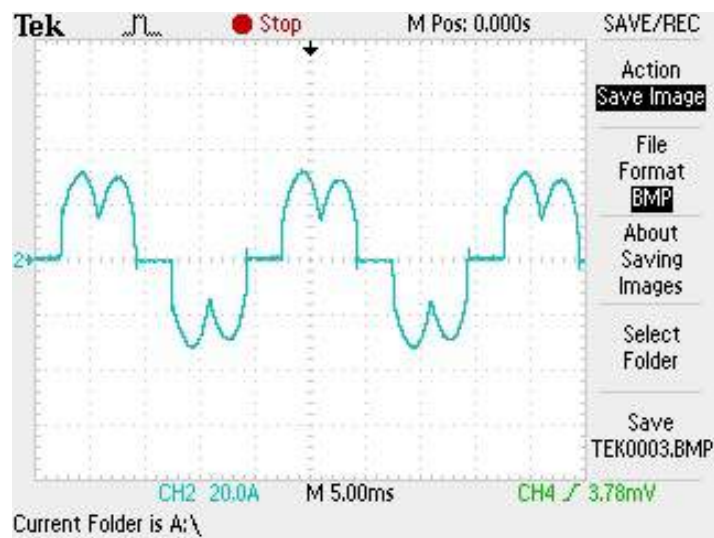


Figure 10.7: Input Current 28 A(Scale: X-axis 5 msec per div and Y-axis 20 A per div)

It is measured using the ACCT.

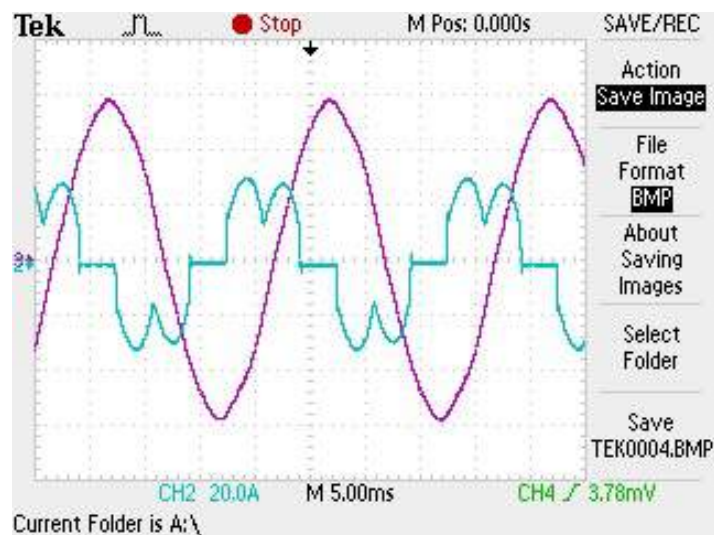


Figure 10.8: Input Current and Input Voltage(Scale: X-axis 5 msec per div and Y-axis 20 A per div and 100 V per div)

It is measured using the ACCT.

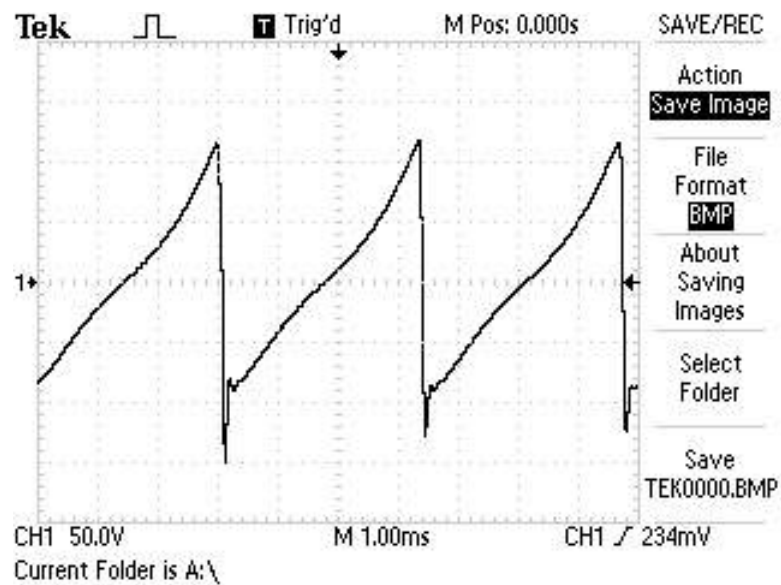


Figure 10.9: Voltage across Inductor (Scale: X-axis 1 msec per div and Y-axis 50 V per div)



Figure 10.10: Load Current Measured using ACCT



Figure 10.11: Battery Charging Current when the battery is fully charged

Chapter 11

Conclusion and Scope of Work in future

11.1 Conclusion

A DC-UPS with the six pulse thyristorised controlled rectifier is developed in this project. The used topology of the DC-UPS is better as compared to the other topologies like diode-bridge rectifier and PWM IGBT-based rectifier in terms of reliability, the current handling capacity and efficiency.

The over-voltage protection and over-current protection are achieved for output side using PIC 16F877. The load dependent firing angle control is achieved using PIC 16F877. The overall efficiency upto 97% for the DC-UPS has been achieved.

The output voltage regulation demanded is less than 2%. Using this topology, the voltage ripple achieved is around 4.06 V which is less than 2% of the output voltage 405 V. This module can work upto 125-130% of the full load current.

This DC-UPS is suitable for the several applications such as Battery charger in rail-

ways etc.

11.2 Scope of work in future

In this DC-UPS, the input power factor achieved is around 0.8 approx. The Power Factor Corretion circuit can be developed to improve the power factor or twelve pulse rectifier can be develpoed.

The special features like temperature control and IR compensation can be developed.

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